

# Electronic Length Measuring Equipment



# TESA INDUCTIVE PROBES AND ELECTRONIC EQUIPMENT

## TESA probes: At the cutting edge of technology

TESA develops, manufactures and remains a leader in the inductive probe sector with an experience of more than 40 years. It offers a complete and unique line of probes designed to meet the requirements of varied as well as demanding applications.

Dimensional inspection of medium and large batches of parts in multigauging fixtures represents a major application area where measuring speed coupled with a high level of accuracy is needed.

High precision inductive probes (type GTL-21 HP) are, for example, also suited for the measurement of gauge blocks. The display resolution can reach a digital step of 0,01  $\mu\text{m}$ !

On request, TESA probes can be supplied in versions compatible with the electronic equipment of other suppliers.

## Typical qualities of TESA inductive probes : excellent repeatability, durability and longevity

All TESA inductive axial movement are mounted on a ball bearing with the exception of miniature models.

The ball bearing guidance system is insensitive to any radial force exerted on the probe housing. An anti-rotation guiding system ensures perfect movement of the mechanical guide.

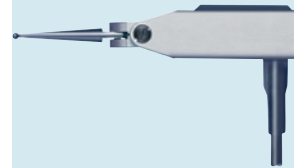
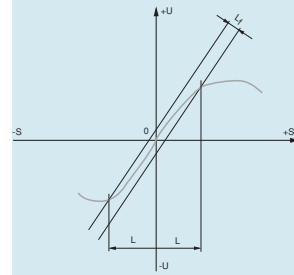
The axial probe guide system is effectively protected against penetration of liquids (oils) or solids (dust) by sealing bellows of high elastic quality. Under normal conditions, the standard nitrile elastomer bellows provide sufficient protection against oils and solvents. For applications where the probes remain in prolonged contact with coolants or lubricants and aggressive chemicals, Viton bellows are recommended. Viton is a fluorelastomer resistant to the heat of oils and aggressive chemicals.

The retraction (lifting) of the measuring bolt rod can be made by the suction of air (vacuum) accumulated within the probe thanks to the airtightness provided by the sealing bellows. This method of working principle does not use any mechanical device ensures the operation of the guidance system in an optimal manner. Similarly, the probe can be moved into its measuring position by a pneumatic activation (pressure), depending on the probe model.

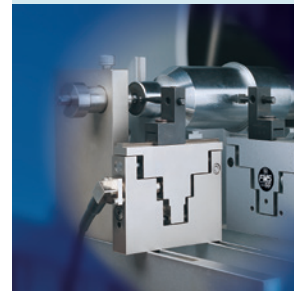
Inserts (measuring inserts) can be replaced or exchanged. A wide choice of geometrical forms and sizes are available

The measuring force can be adjusted by changing the spring, depending on the probe model.

The probes integrate an electronic amplifier of the signal without relying on any mechanical conversion device. Thus, these probes are distinguished by their high repeatability and very low hysteresis errors.



GT-31



Probe FMS



TT20



USB probe



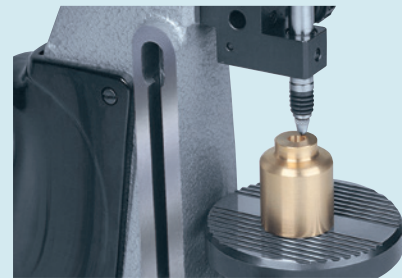
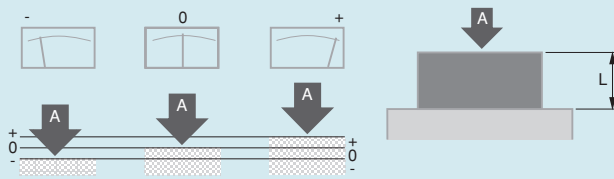
Wireless probe



### Application examples of measuring functions

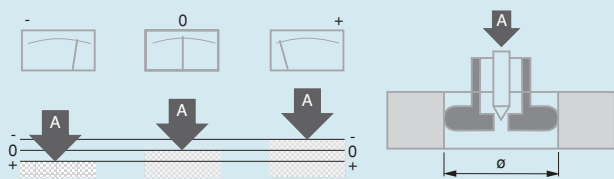
Measuring external dimensions with use of a measuring stand, snap gauge etc.

Single measurements with positive polarity sign (+A)



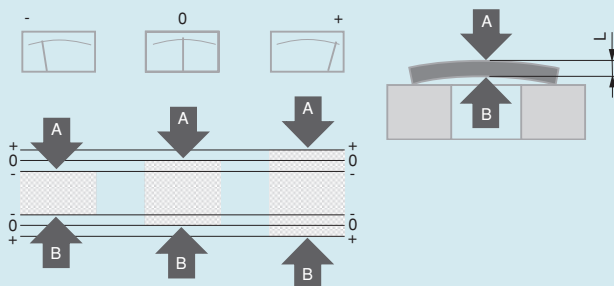
Inversion of polarity with displayed value equal to bore or diameter

Single measurements with negative polarity sign (-A)



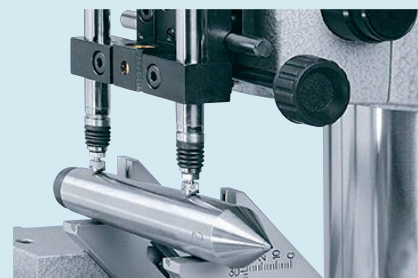
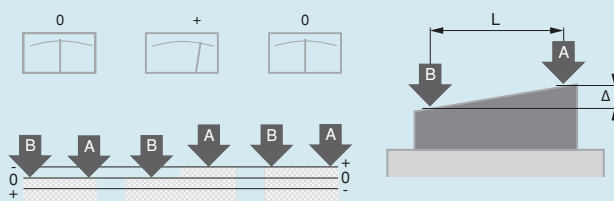
Measuring external dimensions regardless of form and position errors

Sum measurements with positive polarity signs (+A +B)

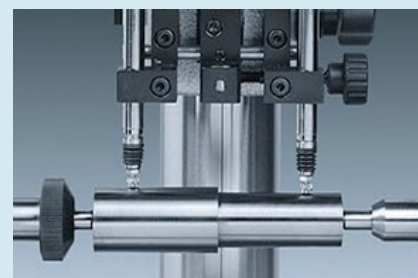
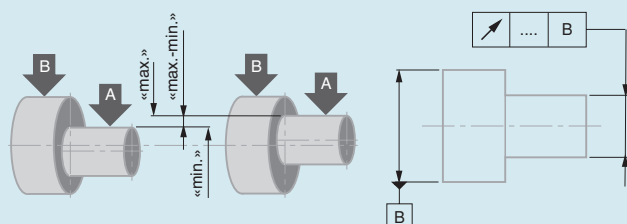


Cone, inclination and step measurements.

Difference measurements with opposite polarity signs (+A -B)



Establishing form and position errors with "max - min" memory function as in the example for runout errors



For the acquisition of measured values, TESA offers a complete family of probes and measuring instruments for the most demanding applications. The probes, supplied in standard execution, do not need any form of adaptation. They function on the inductive half-bridge principle.

The market offers other equipment using probes that partly operate on the principle of a differential transformer and these are known as LVDT (Linear Variable Differential Transformer) probes.

TESA also offers a range of probes compatible with other electronic equipment, using an adaptor and a connector depending on the origin of the equipment. A description of TESA standard half-bridge and LVDT probes is provided below.

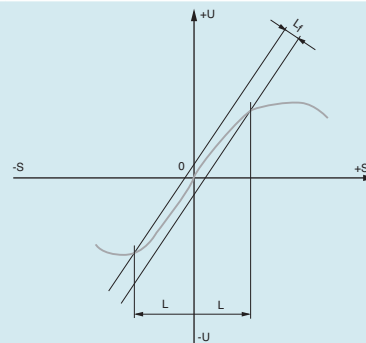
### Standard half-bridge probes for TESA equipment

#### OPERATING PRINCIPLE

All TESA electronic probes (value sensors) work based on the inductive principle with mechanical contact of the workpiece.

They are fitted with a coil system inducing an alternating output voltage that depends on the the position of the ferro magnetic core. When symmetrically positioned – i.e. at electrical zero – no voltage is impressed. A move of the core, which may be attached to the measuring bolt while the measurand is being taken, causes the inductance to change. This change generates a signal that is amplified and rectified before being displayed and further output. Depending on the instrument type, the analogue signal will be shown on a voltmeter or a numerical display after a digital transformation.

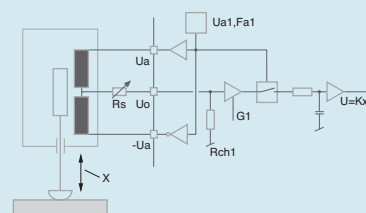
Unambiguous assessment of the measurand (at bolt position) to the signal (displayed value) is the main characteristic of analogue value acquisition. One of its distinct advantages lies in the value primarily displayed, which will be reproduced in the event of a power cut (switch-off or power failure).



Inductive measuring  
 S: Travel  
 U: Output current  
 0: Electrical zero  
 L: Linearity range  
 Lf: Linearity error

#### TESA Standard Half-Bridge Probes for TESA Electronic Equipment

These probes have two serial coils with middle output mounted side by side, which are energized by a sinusoidal alternation signal at 13 kHz. Both are linked together to a Wheatstone bridge over an additional half-bridge.

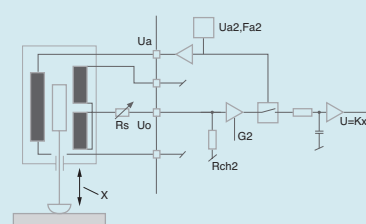


Wiring plan of half-bridge probes

#### TESA LVDT Probes

These probes are based on a Linear Variable Differential Transformer (LVDT). They have three coils, i.e. one primary coil being energized by a sinusoidal alternation at 5 kHz, and two secondary coils connected in opposite phase, which generate the output current proportional to the measuring travel.

Available upon request.



Wiring plan of LVDT probes



### Multiple application possibilities

TESA probes have been designed for applications for use with instruments for internal and external measurements, measuring supports or special measuring systems. For such applications, different probe executions can be supplied such as probes with an axial measuring bolt or parallel guides, refer also to angle lever probes. In addition, there are also special executions developed for multi-gauging inspection fixtures or 'in-process' inspection stations, which enable an economy in the number of components needed. Apart from a few exceptions, the measuring operations executed are always comparative measurements with reference to a standard such as a gauge block, a setting ring or any other component that can be used as a master.

The measurements are extremely accurate. Bias error influence is negligible compared to the budget for measuring uncertainty given the fact that the comparison is being established between two almost practically equal values

Random errors also lose their influence in a procedure where the display setting is made under the same conditions as the subsequent probing measurements

TESA measuring instruments are equipped with an analogue and/or digital display, depending on the model.

### Internal processing of measured values

Depending on the application, the electrical signals are processed in different ways within the instrument.

### Mathematical Data Processing

The signals can be processed with positive polarity sign as well as negative polarity sign. The use of a single probe enables single measurement of internal or external dimensions while the combination of the signals of two probes produces either a "sum measurement" or a "difference measurement".

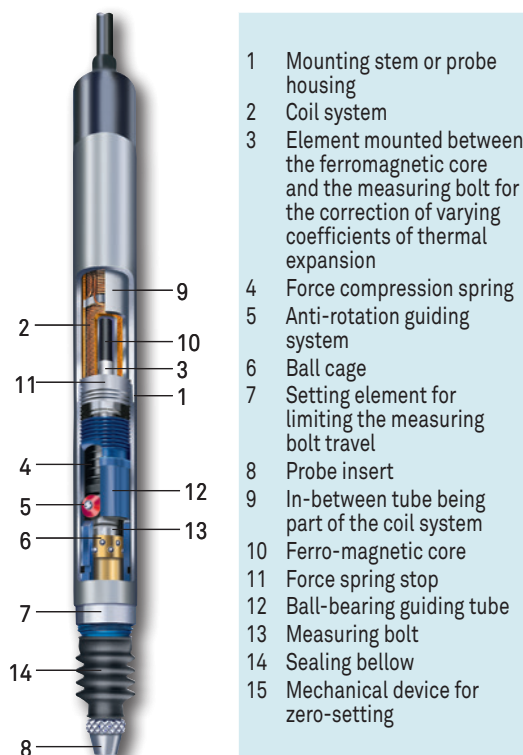
### Value Storage

The storage of measured values in the memory ensures the reliability of dynamic measuring cycles. The characteristic values are the two minimum and maximum values or the difference between the smallest and largest value acquired while measuring form or position errors.

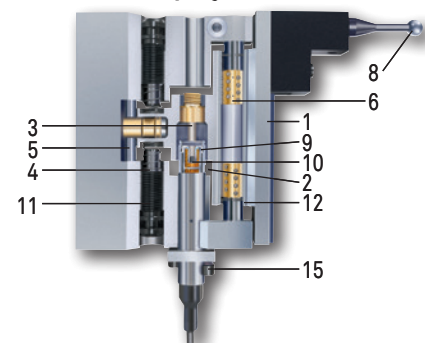
### Classification of Values

The measured values can be classified after the entering of limit deviations. In this case, the control signals can be used by an external peripheral unit.

### Components of a TESA inductive probe



### Sensitivity of TESA half-bridge probes for TESA electronic interfaces and electronic displays



Sensitivity	73,75 mV/V/mm
	29,50 mV/V/mm (GT 61, GT 62)
	7,375 mV/V/mm (GT 61S, GT 62S)
	49,17 mV/V/mm (FMS 130, FMS 132)
All given values are valid for the following reference conditions :	
Drive voltage	3 V
Drive frequency	13 kHz
Adjustment load	2 kΩ











### Probes with Axial Movement, Ø 8 mm

							
	No		Measuring range, mm	Measuring bolt travel, mm	Cable output	Measuring bolt retraction	Sealing bellows
	03210904	GT 21	± 1 mm	4,3	Axial	Mechanical	Nitrile
	03210924	GT 22	± 1 mm	4,3	Radial	Mechanical / vacuum	Nitrile
	03230057	GTL 21	± 2 mm	4,3	Axial	Mechanical	Viton
	03230072	GTL 211	± 2 mm	4,3	Axial	Mechanical / vacuum	Viton
	03230056	GTL 22	± 2 mm	4,3	Radial	Mechanical / vacuum	Viton
	03230027	GT 27	± 2 mm	10,3	Axial	Mechanical	Viton
	03230073	GT 271	± 2 mm	10,3	Axial	Mechanical / vacuum	Viton
	03230026	GT 28	± 2 mm	10,3	Radial	Mechanical / vacuum	Viton
	03230041	GT 61	± 5 mm	10,3	Axial	Mechanical	Viton
	03230042	GT 62	± 5 mm	10,3	Radial	Mechanical / vacuum	Viton
	03230036	GT 21 HP	± 0,2 mm	4,3	Axial	Mechanical	Nitrile
	03230021	GT 22 HP	± 0,2 mm	4,3	Radial	Mechanical / vacuum	Nitrile



\* Nominal value of the measuring force at electrical zero, max. deviation  $\pm 25\%$ 

\*\* For an amplitude of 10 % to the last value of the measuring range

 Nominal measuring force*, N	 Mobile weight, g	 Mechanical limit max frequency** (Hz)	 Partially removable	 Répeatability, $\mu\text{m}$	 Max. permissible error for deviations in linearity, $\mu\text{m}$ (L in mm)	 Hysteresis, $\mu\text{m}$	 Protection level (IP XX), as per IEC 60529
0,63	6	60	Yes	0,01 $\mu\text{m}$	$0,2 + 3 \cdot L^3 \mu\text{m}$	0,02	IP65
0,63	6	60	Yes	0,01 $\mu\text{m}$	$0,2 + 3 \cdot L^3 \mu\text{m}$	0,02	IP65
0,63	6	60	Yes	0,01 $\mu\text{m}$	$0,2 + 2,4 \cdot L^2 \mu\text{m}$	0,02	IP65
0,63	6	60	Yes	0,01 $\mu\text{m}$	BPX / TWIN-T10: $0,2 + 0,8 \cdot L \mu\text{m}$	0,02	IP65
0,63	6	60	Yes	0,01 $\mu\text{m}$	$0,2 + 2,4 \cdot L^2 \mu\text{m}$	0,02	IP65
0,63	6	60	Yes	0,01 $\mu\text{m}$	BPX / TWIN-T10: $0,2 + 0,8 \cdot L \mu\text{m}$	0,02	IP65
0,63	6	60	Yes	0,01 $\mu\text{m}$	$0,2 + 2,4 \cdot L^2 \mu\text{m}$	0,02	IP65
0,63	6	60	Yes	0,01 $\mu\text{m}$	BPX / TWIN-T10: $0,2 + 0,8 \cdot L \mu\text{m}$	0,02	IP65
0,63	8	60	Yes	0,05 $\mu\text{m}$	$0,2 + 3 \cdot L^3 \mu\text{m}$	0,05	IP65
0,63	8	60	Yes	0,05 $\mu\text{m}$	$0,2 + 3 \cdot L^3 \mu\text{m}$	0,05	IP65
0,63	8	60	Yes	0,05 $\mu\text{m}$	$0,2 + 3 \cdot L^3 \mu\text{m}$	0,05	IP65
0,90	8	60	Yes	0,05 $\mu\text{m}$	$1 + 4 \cdot L \mu\text{m}$	0,05	IP65
0,90	8	60	Yes	0,05 $\mu\text{m}$	BPX / TWIN-T10: $0,6 + 0,8 \cdot L \mu\text{m}$	0,05	IP65
0,90	8	60	Yes	0,05 $\mu\text{m}$	$1 + 4 \cdot L \mu\text{m}$	0,05	IP65
0,90	8	60	Yes	0,05 $\mu\text{m}$	BPX / TWIN-T10: $0,6 + 0,8 \cdot L \mu\text{m}$	0,05	IP65
0,63	6	60	No	0,01 $\mu\text{m}$	$0,07 + 0,4 \cdot L \mu\text{m}$	0,01	IP64
0,63	6	60	No	0,01 $\mu\text{m}$	$0,07 + 0,4 \cdot L \mu\text{m}$	0,01	IP64











## Probes with Axial Movement, Ø 8 mm, with Activation of the Measuring Bolt by Pneumatic Pressure

						
			Measuring range, mm	Measuring bolt travel, mm	Cable output	Sealing bellows
	03230060	GTL 212	± 1,5 mm	3,2	Axial	Viton
	03230054	GTL 222	± 1,5 mm	3,2	Radial	Viton
	03230067	GTL 212-A	± 1,5 mm	3,2	Axial	Without bellows
	03230063	GTL 222-A	± 1,5 mm	3,2	Radial	Without bellows
	03230061	GT 272	± 2 mm	10,3	Axial	Viton
	03230053	GT 282	± 2 mm	10,3	Radial	Viton
	03230068	GT 272-A	± 2 mm	10,3	Axial	Without bellows
	03230069	GT 282-A	± 2 mm	10,3	Radial	Without bellows
	03230062	GT 612	± 5 mm	10,3	Axial	Viton
	03230055	GT 622	± 5 mm	10,3	Radial	Viton
	03230070	GT 612-A	± 5 mm	10,3	Axial	Without bellows
	03230071	GT 622-A	± 5 mm	10,3	Radial	Without bellows



\* Nominal value of the measuring force at electrical zero, max. deviation  $\pm 25\%$ 

\*\* For an amplitude of 10 % to the last value of the measuring range

 Measuring force, nominal*, N	 Mobile weight, g	 Max. mechanical frequency limit** (Hz)	 Partially removable	 Repeatability, $\mu\text{m}$	 Max. permissible error for deviations in linearity, $\mu\text{m}$ (L in mm)	 Hysteresis, $\mu\text{m}$	 Protection level (IP XX), as per IEC 60529
1,2	6	60	Yes	0,015 $\mu\text{m}$	0,2 + 2,4 · L <sup>2</sup> $\mu\text{m}$ BPX / TWIN-T10: 0,2 + 0,8 · L $\mu\text{m}$	0,02	IP65
1,2	6	60	Yes	0,015 $\mu\text{m}$	0,2 + 2,4 · L <sup>2</sup> $\mu\text{m}$ BPX / TWIN-T10: 0,2 + 0,8 · L $\mu\text{m}$	0,02	IP65
0,2	6	60	Yes	0,015 $\mu\text{m}$	0,2 + 2,4 · L <sup>2</sup> $\mu\text{m}$ BPX / TWIN-T10: 0,2 + 0,8 · L $\mu\text{m}$	0,02	IP50
0,2	6	60	Yes	0,015 $\mu\text{m}$	0,2 + 2,4 · L <sup>2</sup> $\mu\text{m}$ BPX / TWIN-T10: 0,2 + 0,8 · L $\mu\text{m}$	0,02	IP50
1,0	8	60	Yes	0,05 $\mu\text{m}$	0,2 + 3 · L <sup>3</sup> $\mu\text{m}$	0,05	IP65
1,0	8	60	Yes	0,05 $\mu\text{m}$	0,2 + 3 · L <sup>3</sup> $\mu\text{m}$	0,05	IP65
0,85	8	60	Yes	0,05 $\mu\text{m}$	0,2 + 3 · L <sup>3</sup> $\mu\text{m}$	0,05	IP50
0,85	8	60	Yes	0,05 $\mu\text{m}$	0,2 + 3 · L <sup>3</sup> $\mu\text{m}$	0,05	IP50
2,0	8	60	Yes	0,05 $\mu\text{m}$	1 + 4 · L $\mu\text{m}$ BPX / TWIN-T10: 0,6 + 0,8 · L $\mu\text{m}$	0,05	IP65
2,0	8	60	Yes	0,05 $\mu\text{m}$	1 + 4 · L $\mu\text{m}$ BPX / TWIN-T10: 0,6 + 0,8 · L $\mu\text{m}$	0,05	IP65
1,0	8	60	Yes	0,05 $\mu\text{m}$	1 + 4 · L $\mu\text{m}$ BPX / TWIN-T10: 0,6 + 0,8 · L $\mu\text{m}$	0,05	IP50
1,0	8	60	Yes	0,05 $\mu\text{m}$	1 + 4 · L $\mu\text{m}$ BPX / TWIN-T10: 0,6 + 0,8 · L $\mu\text{m}$	0,05	IP50











### USB, DC, Wireless Probes

							
			Measuring range, mm	Max. plunger travel, mm	Cable output	Bolt retraction	Sealing bellows
	03230500	GTL 21 W	± 2 mm	4,3	Without cable	Mechanical	Viton
	03230502	GT61 W	± 5 mm	10,3	Without cable	Mechanical	Viton
	03230501	GTL 212 W	± 1,5 mm	4,3	Without cable	Pressure (bolt activation), bellows spring (bolt retraction)	Viton
	03230503	GT 612 W	± 5 mm	10,3	Without cable	Pressure (bolt activation), bellows spring (bolt retraction)	Viton
	03230201	GTL 22 USB	± 2 mm	4,3	Radial	Mechanical / vacuum	Viton
	03230200	GTL 21 USB	± 2 mm	4,3	Axial	Mechanical	Viton
	03230204	GT 61 USB	± 5 mm	10,3	Axial	Mechanical	Viton
	03230205	GT 62 USB	± 5 mm	10,3	Radial	Mechanical / vacuum	Viton
	03230202	GTL 222 USB	± 1,5 mm	3,1	Radial	Pressure (bolt activation), bellows spring (bolt retraction)	Viton
	03230058	GTL 22 DC	± 2 mm	4,3	Radial	Mechanical / vacuum	Viton
	03230059	GTL 21 DC	± 2 mm	4,3	Axial	Mechanical	Viton
	03230087	GT 62 DC	± 5 mm	10,3	Radial	Mechanical / vacuum	Viton
	03230086	GT 61 DC	± 5 mm	10,3	Axial	Mechanical	Viton
	03230085	GT 44 DC	± 1 mm	2,1	Radial	Mechanical / vacuum	Viton
	03230081	GT 31 DC	± 0,3 mm	0,7	Angled	Without retraction	Without bellows











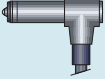


\* Nominal value of the measuring force at electrical zero, max. deviation  $\pm 25\%$ 

\*\* For an amplitude of 10% to the last value of the measuring range





 Nominal measuring force*, N	 Mobile weight, g	 Max. mechanical frequency limit**, (Hz)	 Partially removable	 Repeatability, $\mu\text{m}$	 Maximum permissible error, $\mu\text{m}$ (L in mm)	 Hysteresis, $\mu\text{m}$	 Level of protection (IP XX), as per IEC 60529
0,63	6	60	No	0,10 $\mu\text{m}$	$0,4 + 0,8 \cdot L \mu\text{m}$	0,5	IP54
0,9	8	60	No	0,24 $\mu\text{m}$	$0,8 + 0,8 \cdot L \mu\text{m}$	0,5	IP54
1,2	6	60	No	0,10 $\mu\text{m}$	$0,4 + 0,8 \cdot L \mu\text{m}$	0,5	IP54
2,0	8	60	No	0,24 $\mu\text{m}$	$0,8 + 0,8 \cdot L \mu\text{m}$	0,5	IP54
0,63	6	60	No	0,1 $\mu\text{m}$	$0,4 + 0,8 \cdot L \mu\text{m}$	0,5	IP65
0,63	6	60	No	0,1 $\mu\text{m}$	$0,4 + 0,8 \cdot L \mu\text{m}$	0,5	IP65
0,90	8	60	No	0,24 $\mu\text{m}$	$0,8 + 0,8 \cdot L \mu\text{m}$	0,5	IP65
0,90	8	60	No	0,24 $\mu\text{m}$	$0,8 + 0,8 \cdot L \mu\text{m}$	0,5	IP65
1,2	6	60	No	0,1 $\mu\text{m}$	$0,4 + 0,8 \cdot L \mu\text{m}$	0,5	IP64
0,63	6	60	Yes	0,1 $\mu\text{m}$	$0,2 + 3,5 \cdot L^2 \mu\text{m}$		IP65
0,63	6	60	Yes	0,1 $\mu\text{m}$	$0,2 + 3,5 \cdot L^2 \mu\text{m}$		IP65
0,9	8	60	No	0,1 $\mu\text{m}$	$1 + 4 \cdot L \mu\text{m}$		IP65
0,9	8	60	Yes	0,1 $\mu\text{m}$	$1 + 4 \cdot L \mu\text{m}$		IP65
0,4	2	60	No	0,1 $\mu\text{m}$	$0,2 + 5 \cdot L^2 \mu\text{m}$		IP65
0,1	12	25	No	0,1 $\mu\text{m}$	$0,2 + 50 \cdot L^2 \mu\text{m}$		IP50



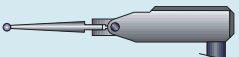
### Probes with Axial Movement, $\varnothing 8$ mm

							
			Measuring range, mm	Measuring bolt travel, mm	Cable output	Bolt retraction	Sealing bellows
	03230001	GT 41	$\pm 0,3$ mm	0,7	Axial	None	Nitrile
	03230002	GT 42	$\pm 0,3$ mm	0,7	Radial	Vacuum	Nitrile
	03230035	GT 43	$\pm 1$ mm	2,1	Axial	Mechanical	Viton
	03230017	GT 44	$\pm 1$ mm	2,1	Radial	Vacuum	Viton

### Unbranded Axial Probes with Measuring Bolt Mounted on a Ball-bearing

	96410012	410	$\pm 1$ mm	2,5	Axial and radial	Mechanical	Nitrile
	96160013	160	$\pm 1$ mm	3,3	Axial	Mechanical	Viton
	96430029	430	$\pm 0,5$ mm	1,25	Axial	Mechanical	Nitrile
	96441041	451	$\pm 0,5$ mm	2,10	Radial	Mechanical	Nitrile









### Probe with Inclinable Lever

	03210802	GT 31	$\pm 0,3$ mm	0,7	Angled	Without	Without bellows
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\* Nominal value of the measuring force at electrical zero, max. deviation  $\pm 25\%$

\*\* For an amplitude of 10 % to the last value of the measuring range

 Nominal measuring force*, N	 Mobile weight, g	 Max. mechanical frequency limit**, (Hz)	 Partially removable	 Repeatability, $\mu\text{m}$	 Max. permissible error for deviations in linearity, $\mu\text{m}$ ( $L$ en mm)	 Hysteresis, $\mu\text{m}$	 Level of protection (IP XX), as per IEC 60529
0,63	2	60	No	0,01 $\mu\text{m}$	$0,2 + 5 \cdot L^2 \mu\text{m}$	0,01	IP65
0,63	2	60	No	0,01 $\mu\text{m}$	$0,2 + 5 \cdot L^2 \mu\text{m}$	0,01	IP65
0,4	2	60	No	0,1 $\mu\text{m}$	$0,2 + 5 \cdot L^2 \mu\text{m}$	0,15	IP65
0,4	2	60	No	0,1 $\mu\text{m}$	$0,2 + 5 \cdot L^2 \mu\text{m}$	0,15	IP65

0,60	3,1	60	No	0,1 $\mu\text{m}$	0,2 % (for a measuring span of $\pm 1$ mm) $\mu\text{m}$		IP62
0,60	2,5	60	No	0,1 $\mu\text{m}$	0,2 % (for a measuring span of $\pm 1$ mm) $\mu\text{m}$		IP62
0,75	1,9	60	No	0,2 $\mu\text{m}$	0,2 % (for a measuring span of $\pm 0,5$ mm) $\mu\text{m}$		IP62
0,60	3,0	60	No	0,1 $\mu\text{m}$	0,2 % (for a measuring span of $\pm 0,5$ mm) $\mu\text{m}$		IP62

0,1	12	25	No	0,1 $\mu\text{m}$	$0,2 + 50 \cdot L^2 \mu\text{m}$	0,25	IP40
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### Universal FMS Probes

			 Measuring range, mm	 Measuring bolt travel, mm	 Cable output	 Bolt retraction	 Sealing bellows
	03230019	FMS 100	± 2 mm	5,8	Parallel	Retraction by air pressure (optional)	Without bellows
	03230049	FMS 130	± 2,9 mm	5,8	Parallel	Retraction by air pressure (optional)	Without bellows
	03230028	FMS 102	± 2 mm	5,8	Parallel	Retraction by air pressure (optional)	Without bellows
	03230050	FMS 132	± 2,9 mm	5,8	Parallel	Retraction by air pressure (optional)	Without bellows
	03230037	FMS100-P	± 2 mm	5,8	Parallel	Retraction by air pressure (optional)	Without bellows
	03230051	FMS130-P	± 2,9 mm	5,8	Parallel	Retraction by air pressure (optional)	Without bellows
	03230038	FMS102-P	± 2 mm	5,8	Angled	Retraction through air pressure (optional)	Without bellows
	03230052	FMS132-P	± 2,9 mm	5,8	Angled	Retraction through air pressure (optional)	Without bellows



\* Nominal value of the measuring force at electrical zero, max. deviation  $\pm 25\%$

\*\* For an amplitude of 10% to the last value of the measuring range

 Nominal measuring force*, N	 Mobile weight, g	 Max. mechanical frequency limit**, Hz	 Partially removable	 Repeatability, $\mu\text{m}$	 Max. permissible error for deviation in linearity, $\mu\text{m}$ (L in mm)	 Hysteresis, $\mu\text{m}$	 Protection level (IP XX), as per IEC 60529
2	110	25	Yes	0,5 $\mu\text{m}$	0,2 + 3 · L <sup>3</sup> $\mu\text{m}$	0,5	IP50
2	110	25	Yes	0,5 $\mu\text{m}$	0,2 + 3 · L <sup>3</sup> $\mu\text{m}$	0,5	IP50
2	110	25	Yes	0,5 $\mu\text{m}$	0,2 + 3 · L <sup>3</sup> $\mu\text{m}$	0,5	IP50
2	110	25	Yes	0,5 $\mu\text{m}$	0,2 + 3 · L <sup>3</sup> $\mu\text{m}$	0,5	IP50
2	110	25	Yes	0,5 $\mu\text{m}$	0,2 + 3 · L <sup>3</sup> $\mu\text{m}$	0,5	IP54
2	110	25	Yes	0,5 $\mu\text{m}$	0,2 + 3 · L <sup>3</sup> $\mu\text{m}$	0,5	IP54
2	110	25	Yes	0,5 $\mu\text{m}$	0,2 + 3 · L <sup>3</sup> $\mu\text{m}$	0,5	IP54
2	110	25	Yes	0,5 $\mu\text{m}$	0,2 + 3 · L <sup>3</sup> $\mu\text{m}$	0,5	IP54



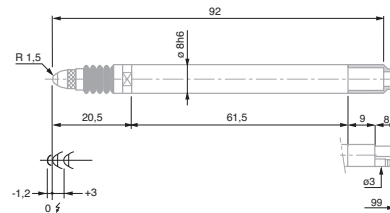
## Standard Probes, ± 1 mm, 4,3 mm Travel (GT21)

Universal probes for standard and continuous use applications.

- 8 mm diameter probe housing. Can be clamped over its entire length.
- Measuring bolt mounted on a ball bearing.
- Both the probe housing and ball-bearing guide are separate from one another, so that the measuring bolt moves easily even if the probe is not clamped appropriately.
- Degree of protection IP65 according to IEC 60529.
- Wide range of accessories including measuring inserts, spring sets, etc.
- LVDT probes compatible with measuring equipment from other makers available on request.



GT21



GT 21

No	=	Measuring range, mm	Nominal measuring force*, N	Measuring bolt retraction	Sealing bellows
03210904	GT 21	± 1	0,63	Mechanical	Nitrile
03210905	GT 21	± 1	1,00	Mechanical	Nitrile
03210906	GT 21	± 1	1,60	Mechanical	Nitrile
03210907	GT 21	± 1	2,50	Mechanical	Nitrile
03210908	GT 21	± 1	4,00	Mechanical	Nitrile

	=	Measuring bolt travel, mm	Max. permissible error for deviations in linearity, µm (L in mm)	Repeatability, µm	Hysteresis, µm	Setting of the lower bolt stop***, mm (factory setting)	Cable output	Data Sheet No.
GT 21	4,3	0,2 + 3 · L <sup>3</sup>	0,01	0,02	-2,2 to 0,1 (factory setting -1,2)	Axial	03200249	

\* Electrical zero (N) ± 25 % deviation limit. Valid in vertical mounting position, measuring bolt lowered and in static measuring.

\*\* For an amplitude of 10 % to the last value of the measuring range.

\*\*\* Distance from electrical zero.

**N** DIN 32876 Part 1

**\*** Nickel-plated housing. Stainless steel measuring bolt, hardened. Nitrile sealing bellows = resistant elastomer

**A** Fixing shank Ø 8 mm. Measuring bolt guided on ball-bearing. Distance from electrical zero of both stops is either adjustable (downward) or depending on the position of the lower stop (upward). Interchangeable inserts. M2,5 thread. Carbide ball tip Ø 3 mm. 2 m long cable, 5-pin DIN 45322 connector.

**\*** Supply frequency: 13 kHz (± 5 %). Max mechanical frequency\*\* 60 Hz.

**\*** 0,15 µm/°C

**\*** 20 ± 0,5°C

**\*** Protection level IP65 (IEC 60529)

**\*** Mobile weight: 6 g

**\*** Inspection report with a declaration of conformity





**N** DIN 32876  
Part 1

**☆** Nickel-plated housing. Stainless steel measuring bolt, hardened. Nitrile sealing bellows = resistant elastomer

**A** Fixing shank Ø 8 mm. Measuring bolt guided on ball-bearing. Distance from electrical zero of both stops is either adjustable (downward) or depending on the position of the lower stop (upward). Interchangeable inserts. M2,5 thread. Carbide ball tip Ø 3 mm. 2 m long cable. 5-pin DIN 45322 connector.

**⚡** Supply frequency: 13 kHz (± 5 %). Max mechanical frequency\*\* 60 Hz.

**👉** 0,15 µm/°C

**👉** 20 ± 0,5°C

**🛡️** Protection level IP65 (IEC 60529)

**📦** Mobile weight: 6 g

**📄** Inspection report with a declaration of conformity

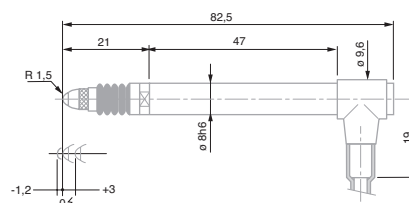
## Standard Probes, ± 1 mm, 4,3 mm Travel (GT22)

Universal probes for common but constraining applications.

- 8 mm diameter probe housing. Can be clamped over its entire length.
- Measuring bolt mounted on a ball bearing.
- Both the probe housing and ball-bearing guide are separate from one another, so that the measuring bolt moves easily even if the probe is not clamped appropriately.
- Degree of protection IP65 according to IEC 60529.
- Wide range of accessories including measuring inserts, spring sets, etc.
- LVDT probes compatible with measuring equipment from other makers available on request.



GT 22



GT 22

<b>No</b>	<b>=</b>	<b>    </b>	<b>👉</b>	<b>⚡</b>	<b>☆</b>
		Measuring range, mm	Nominal measuring force*, N	Measuring bolt retraction	Sealing bellows
03210924	GT 22	± 1	0,63	Mechanical / vacuum	Nitrile
03210921	GT 22	± 1	0,16	Mechanical / vacuum	Nitrile
03210922	GT 22	± 1	0,25	Mechanical / vacuum	Nitrile
03210923	GT 22	± 1	0,40	Mechanical / vacuum	Nitrile
03210925	GT 22	± 1	1,00	Mechanical	Nitrile
03210926	GT 22	± 1	1,60	Mechanical	Nitrile
03210927	GT 22	± 1	2,50	Mechanical	Nitrile
03210928	GT 22	± 1	4,00	Mechanical	Nitrile

<b>=</b>	<b>    </b>	<b>0±</b>	<b>↕</b>	<b>⌛</b>	<b>A</b>	<b>⚡</b>	<b>📄</b>
Measuring travel, mm	Max. permissible error for deviations in linearity, µm (L in mm)	Repeatability, µm	Hysteresis, µm	Setting of the lower bolt stop***, mm (factory setting)	Cable output	Data Sheet No.	
GT 22	4,3	0,2 + 3 · L <sup>3</sup>	0,01	0,02	-2,2 to 0,1 (factory setting -1,2)	Radial	03200250

\* Electrical zero (N) ± 25 % deviation limit. Valid in vertical mounting position, measuring bolt lowered and in static measuring.

\*\* For an amplitude of 10 % to the last value of the measuring range.

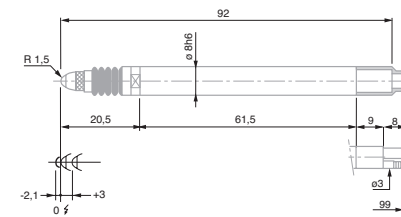
\*\*\* Distance from electrical zero.



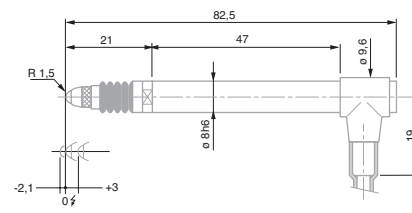
## Standard Probes ± 2 mm, 4,3mm Bolt Travel, Linear Travel

Universal probes for standard and continual usage applications.

- Probe housing Ø 8 mm with possibility of clamping over its entire length.
- Measuring bolt mounted on a ball bearing.
- Both the probe housing and ball-bearing guide are separate from one another, so that the measuring bolt moves easily even if the probe is not clamped appropriately.
- Degree of protection IP65 according to IEC 60529.
- Wide range of accessories including measuring inserts, spring sets, etc.
- LVDT probes compatible with measuring equipment from other makers available on request.



GTL 21  
GTL 211



GTL 22



GTL 21  
GTL 211



GTL 22

No		Measuring range, mm	Nominal measuring force*, N	Measuring bolt retraction	Sealing bellows
03230057	GTL 21	± 2	0,63	Mechanical	Viton
03230072	GTL 211	± 2	0,63	Mechanical / vacuum	Viton
03230056	GTL 22	± 2	0,63	Mechanical / vacuum	Viton

	Measuring bolt travel, mm	Max. permissible error for deviation in linearity, µm (L in mm)	Repeatability, µm	Hysteresis, µm	Setting of measuring bolt lower stop***, mm (factory setting)	Cable output	Data Sheet No.
GTL 21	4,3	0,2 + 2,4 · L <sup>2</sup> (BPX: 0,2 + 0,8 · L)	0,01	0,02	-2,2 to 0,1 (factory setting -2,1)	Axial	03200391
GTL 211	4,3	0,2 + 2,4 · L <sup>2</sup> (BPX: 0,2 + 0,8 · L)	0,01	0,02	-2,2 to 0,1 (factory setting -2,1)	Axial	03200435
GTL 22	4,3	0,2 + 2,4 · L <sup>2</sup> (BPX: 0,2 + 0,8 · L)	0,01	0,02	-2,2 to 0,1 (factory setting -2,1)	Radial	03200392

\* Electrical zero (N) ± 25 % deviation limit. Valid in vertical mounting position, measuring bolt lowered and in static measuring.

\*\* For an amplitude of 10 % to the last value of the measuring range.

\*\*\* Distance from electrical zero.

**N** DIN 32876 Part 1

**B** Nickel-plated housing. Stainless steel measuring bolt, hardened. Viton sealing bellows = highly resistant fluoroelelastometer

**A** Fixing shank Ø 8 mm. Measuring bolt guided on ball-bearing. Distance from electrical zero of both stops is either adjustable (downward) or depending on the position of the lower stop (upward). Interchangeable inserts. M2,5 thread. Carbide ball tip Ø 3 mm. 2 m long cable. 5-pin DIN 45322 connector.

Supply frequency: 13 kHz (± 5 %) Max. mechanical frequency\*\* 60 Hz.

0,2 µm/°C

20 ± 0,5°C

Protection level IP65 (IEC 60529)

Mobile weight: 6 g

Inspection report with a declaration of conformity

**N** DIN 32876 Part 1

**+** Nickel-plated housing. Stainless steel measuring bolt, hardened. Viton bellows = high-resistance fluoroelastomer

**A** Fixing shank Ø 8 mm. Measuring bolt guided on ball-bearing. Distance from electrical zero of both stops is either adjustable (downward) or depending on the position of the lower stop (upward). Interchangeable inserts. M2,5 thread. Carbide ball tip Ø 3 mm. 2 m long cable. 5-pin DIN 45322 connector.

**+** Supply frequency: 13 kHz (± 5 %) Max. mechanical frequency\*\* 60 Hz.

**+** 0,15 µm/°C

**+** 20 ± 0,5°C

**+** Protection level IP65 (IEC 60529)

**+** Mobile weight: 8 g

**+** Inspection report with a declaration of conformity

## Standard Probes, ± 2 mm, 10,3 mm Travel, with Long Retraction Travel

Universal inductive probes for various applications, especially for use with multi-gauging inspection fixtures.

- Long retraction travel to prevent the probe from being damaged.
- Protection level IP65 as per IEC 60529.
- Large choice of accessories: measuring inserts, spring sets, etc.
- LVDT probes compatible with measuring equipment from other suppliers also available on request.



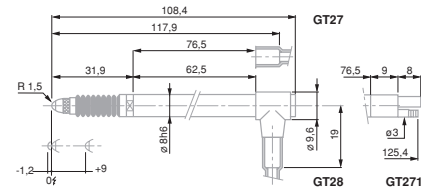
GT 27



GT 271



GT 28



GT 27/ 28  
GT 271

	<b>No</b>	<b>=</b>	<b>   </b>	<b>+</b>	<b>+</b>	<b>+</b>
			Measuring range, mm	Nominal measuring force*, N	Measuring bolt retraction	Sealing bellows
03230027	GT 27	± 2	0,63	Mechanical	Viton	
03230073	GT 271	± 2	0,63	Mechanical / vacuum	Viton	
03230026	GT 28	± 2	0,63	Mechanical / vacuum	Viton	

	<b>=</b>	<b>   </b>	<b>0</b>	<b>↕</b>	<b>↕</b>	<b>A</b>	<b>+</b>	<b>+</b>
	Measuring bolt travel, mm	Max. permissible error for deviations in linearity, µm (L in mm)	Repeatability, µm	Hysteresis, µm	Setting of measuring bolt lower stop***, mm (factory setting)	Cable output	Data Sheet No.	
GT 27	10,3	0,2 + 3 · L <sup>3</sup>	0,05	0,05	-2,2 to 0,1 (factory setting -1,2)	Axial	03200251	
GT 271	10,3	0,2 + 3 · L <sup>3</sup>	0,05	0,05	-2,2 to 0,1 (factory setting -1,2)	Axial	03200436	
GT 28	10,3	0,2 + 3 · L <sup>3</sup>	0,05	0,05	-2,2 to 0,1 (factory setting -1,2)	Radial	03200252	

\* Electrical zero (N) ± 25 % deviation limit. Valid in vertical mounting position, measuring bolt lowered and in static measuring.

\*\* For an amplitude of 10 % to the last value of the measuring range.

\*\*\* Distance from electrical zero



## Standard Probes ± 5 mm, 10,3 mm Bolt Travel, Extended Range

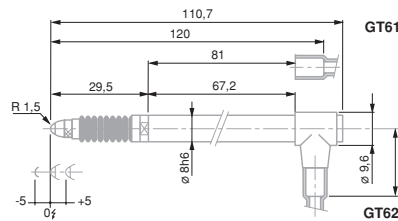
- Designed for long measuring travels and low resolution of values
- Specially suited for use on multigauging inspection fixtures.
- Correction factor applied to get the true value is 2,5x (10x for the S probe version).
- Protection level IP 65 as per IEC 60529.
- Large choice of accessories: Measuring inserts, spring sets, etc.
- LVDT probes compatible with measuring equipment from other suppliers also available on request.



GT 61



GT 62



GT 61 / GT 62

- N** DIN 32876 Part 1
- Star** Nickel-plated housing. Stainless steel measuring bolt, hardened. Viton bellows = highly resistant fluoroelastomer
- A** Fixing shank Ø 8 mm. Measuring bolt guided on ball-bearing. Distance from electrical zero of both stops is either adjustable (downward) or depending on the position of the lower stop (upward). Interchangeable inserts. M2,5 thread. Carbide ball tip Ø 3 mm. 2 m long cable. 5-pin DIN 45322 connector.
- Star** Supply frequency: 13 kHz (± 5 %) Max. mechanical frequency\*\* 60 Hz.
- Star** 0,09 µm/°C
- Star** 20 ± 0,5°C
- Star** Protection level IP65 (IEC 60529)
- Star** Mobile weight: 8 g
- Star** Inspection report with a declaration of conformity

		Measuring range, mm	Nominal measuring force*, N	Measuring bolt retraction	Sealing bellows	
03230041	GT 61	± 5	0,90	Mechanical	Viton	
03230042	GT 62	± 5	0,90	Mechanical / vacuum	Viton	

	Measuring bolt travel, mm	Max. permissible error for deviations in linearity, µm (L in mm)	Repeatability, µm	Hysteresis, µm	Measuring bolt***, mm (factory setting)	Cable output	Data Sheet No.	
GT 61	10,3	1 + 4 · L (BPX: 0,2 + 0,8 · L)	0,05	0,05	Lower - 5,1 upper + 5,2 (factory setting -5)	Axial	03200294	
GT 62	10,3	1 + 4 · L (BPX: 0,2 + 0,8 · L)	0,05	0,05	Lower - 5,1 upper + 5,2 (factory setting -5)	Radial	03200295	

\* Electrical zero (N) ± 25 % deviation limit. Valid in vertical mounting position, measuring bolt lowered and in static measuring.  
 \*\* For an amplitude of 10 % to the last value of the measuring range.  
 \*\*\* Distance from electrical zero.



## GT 21 HP High Precision Probes, ± 0,2 mm, 4,3 mm Travel

**N** DIN 32876 Part 1

**N** Nickel-plated housing. Stainless steel measuring bolt, hardened. Nitrile sealing bellow = resistant elastomer

**A** Fixing shank Ø 8 mm. Measuring bolt guided on ball-bearing. Distance from electrical zero of both stops is either adjustable (downward) or depending on the position of the lower stop (upward). Interchangeable inserts. M2,5 thread. Carbide ball tip Ø 3 mm. 2 m long cable. 5-pin DIN 45322 connector.

**N** Supply frequency: 13 kHz (± 5 %) Max. mechanical frequency\*\* 60 Hz.

**N** 0,15 µm/°C

**N** 20 ± 0,5°C

**N** Protection level IP65 (IEC 60529)

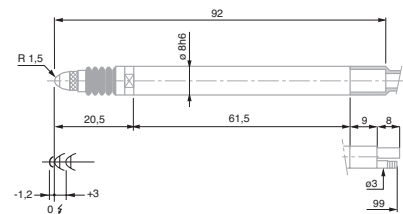
**N** Mobile weight: 6 g

**N** Inspection report with a declaration of conformity

- Universal probe for common and continuous use applications.
- Very high precision probe suited for the measurement of gauge blocks.
- 8 mm diameter probe housing. Can be clamped over its entire length.
- Measuring bolt mounted on a ball bearing.
- Both the probe housing and ball-bearing guide are separate from one another, so that the measuring bolt moves easily even if the probe is not clamped appropriately.
- Level of protection IP65 according to IEC 60529.
- Wide range of accessories including measuring inserts, spring sets, etc.
- LVDT probes compatible with measuring equipment from other makers available on request.



GT 21 HP



GT 21 HP

<b>No</b>	<b>=</b>	<b>N</b>	<b>N</b>	<b>N</b>	<b>N</b>
		Measuring range, mm	Measuring force, nominal*, N	Bolt retraction	Sealing bellows
03230036	GT 21 HP	± 0,2	0,63	Mechanical	Nitrile

<b>=</b>	<b>N</b>	<b>0</b>	<b>N</b>	<b>N</b>	<b>A</b>	<b>N</b>	<b>N</b>
Measuring bolt travel, mm	Max. permissible error for deviations in linearity, µm (L in mm)	Repeatability, µm	Hysteresis, µm	Setting of lower stop of measuring bolt***, mm (factory setting)	Cable output	Data Sheet No.	
GT 21 HP 4,3	07 + 0,4 · L	0,01	0,01	-2,2 to +0,1 (factory setting -1,2)	Axial	03200264	

\* Electrical zero (N) ± 25 % deviation limit. Valid in vertical mounting position, measuring bolt lowered and in static measuring.  
 \*\* For an amplitude of 10 % to the last value of the measuring range.  
 \*\*\* Distance from electrical zero.



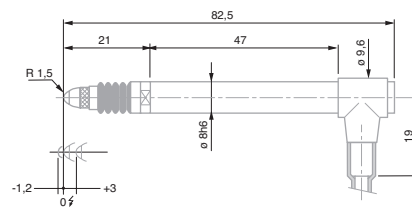
## GT 22 HP High Precision Probe, ± 0,2 mm, 4,3 mm Travel

Universal probe for standard and continuous use applications.

- Very high precision probe suitable for the measurement of gauge blocks.
- 8 mm diameter probe housing. Can be clamped over its entire length.
- Measuring bolt mounted on a ball bearing.
- Both the probe housing and ball-bearing guide are separate from one another, so that the measuring bolt moves easily even if the probe is not clamped appropriately.
- Level of protection IP65 according to IEC 60529.
- Wide range of accessories including measuring inserts, spring sets, etc.
- LVDT probes compatible with measuring equipment from other makers available on request.



GT 22 HP



GT 22 HP

03230021	GT 22 HP	Measuring range, mm	Measuring force, nominal*, N	Bolt retraction	Sealing bellows
		± 0,2	0,63	Mechanical / vacuum	Nitrile

Measuring travel, mm	Max. permissible error for deviations in linearity, µm (L in mm)	Repeatability, µm	Hysteresis, µm	Setting of lower stop of the measuring bolt***, mm (factory setting)	Cable output	Data Sheet No.	
GT 22 HP 4,3	0,07 + 0,4 · L	0,01	0,01	-2,2 to +0,1 (usine -1,2)	Radial	03200265	

\* Electrical zero (N) ± 25 % deviation limit. Valid in vertical mounting position, measuring bolt lowered and in static measuring.

\*\* For an amplitude of 10 % to the last value of the measuring range.

\*\*\* Distance from electrical zero.

DIN 32876 Part 1

Nickel-plated housing. Stainless steel measuring bolt, hardened. Nitrile sealing bellows = resistant elastomer

Fixing shank Ø 8 mm. Measuring bolt guided on ball-bearing. Distance from electrical zero of both stops is either adjustable (downward) or depending on the position of the lower stop (upward). Interchangeable inserts. M2,5 thread. Carbide ball tip Ø 3 mm. 2 m long cable. 5-pin DIN 45322 connector.

Supply frequency: 13 kHz (± 5 %) Max. mechanical frequency\*\*\* 60 Hz.

0,15 µm/°C

20 ± 0,5°C

Protection level IP65 (IEC 60529)

Mobile weight: 6 g

Inspection report with a declaration of conformity

## Pneumatic Probes ± 1,5 mm, 3,2 mm Bolt Travel, Linear

**N** DIN 32876 Part 1

**☆** Nickel-plated housing, Stainless steel measuring bolt, hardened. Viton sealing bellows = highly resistant fluoroelastomer

**A** Fixing shank Ø 8 mm. Measuring bolt guided on ball-bearing. Distance from electrical zero of both stops is either adjustable (downward) or depending on the position of the lower stop (upward). Interchangeable inserts. M2,5 thread. Carbide ball tip Ø 3 mm. 2 m long cable. 5-pin DIN 45322 connector.

**☆** Supply frequency: 13 kHz (± 5 %) Max. mechanical frequency\*\* 60 Hz.

**☆** 0,2 µm/°C

**☆** 20 ± 0,5°C

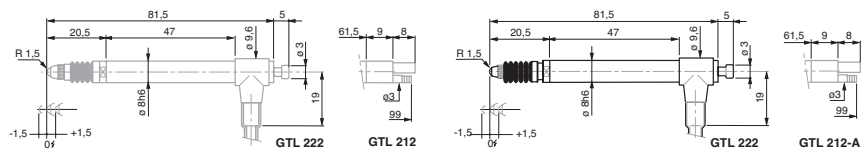
**☆** Protection level: IP65 (IEC 60529) or IP50 for GTL 212-A and GTL 222-A

**☆** Mobile weight: 6 g

**☆** Inspection report with a declaration of conformity

Probes for use with measuring fixtures or inspection machines integrating semi-automated or automated measuring routines.

- 8 mm diameter probe housing. Can be clamped over its entire length.
- Measuring bolt mounted on a ball bearing.
- Both the probe housing and ball-bearing guide are separate from one another, so that the measuring bolt moves easily even if the probe is not clamped appropriately.
- Degree of protection IP65 according to IEC 60529.
- Wide range of accessories including measuring inserts, etc.
- LVDT probes compatible with measuring equipment from other makers available on request.



GTL 222



GTL 212



GTL 212-A



GTL 222-A

<b>No</b>	<b>=</b>	<b>   </b>	<b>✋</b>	<b>☆</b>	<b>☆</b>	<b>☆</b>
		Measuring range, mm	Measuring force, nominal*, N	Measuring bolt retraction	Sealing bellows	Nominal/Maximal pressure, bar
03230060	GTL 212	± 1,5	1,2	Pressure (bolt activation), spring (bolt retraction)	Viton	0,7 / max 1,0
03230054	GTL 222	± 1,5	1,2	Pressure (bolt activation), spring (bolt retraction)	Viton	0,7 / max 1,0
03230067	GTL 212-A	± 1,5	0,2	Pressure (bolt activation), spring (bolt retraction)	Without bellows	0,25 / max 6,0
03230063	GT 222-A	± 1,5	0,2	Pressure (bolt activation), spring (bolt retraction)	Without bellows	0,25 / max 6,0

<b>=</b>	<b>   </b>	<b>0±</b>	<b>↔</b>	<b>↔</b>	<b>☆</b>	<b>⚠</b>
Measuring bolt travel, mm	Max. permissible error for deviations in linearity, µm (L in mm)	Repeatability, µm	Hysteresis, µm	Cable output	Data Sheet No.	
GTL 212	3,2	0,2 + 2,4 · L <sup>2</sup> (BPX: 0,2 + 0,8 · L)	0,015	0,02	Axial	03200413
GTL 222	3,2	0,2 + 2,4 · L <sup>2</sup> (BPX: 0,2 + 0,8 · L)	0,015	0,02	Radial	03200393
GTL 212-A	3,2	0,2 + 2,4 · L <sup>2</sup> (BPX: 0,2 + 0,8 · L)	0,015	0,02	Axial	03200430
GT 222-A	3,2	0,2 + 2,4 · L <sup>2</sup> (BPX: 0,2 + 0,8 · L)	0,015	0,02	Radial	03200422

\* Electrical zero (N) ± 25 % deviation limit. Valid in vertical mounting position, measuring bolt lowered and in static measuring.  
 \*\* For an amplitude of 10 % to the last value of the measuring range.



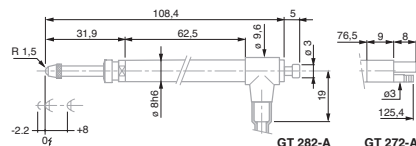
## Pneumatic Probes ± 2 mm, 10,3 mm Bolt Travel, with Long Retraction Travel

These probes are intended for use with measuring fixtures or machines integrating automated and semi-automated measuring routines.

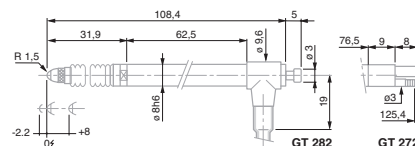
- 8 mm diameter probe housing. Can be clamped over its entire length.
- Measuring bolt mounted on a ball bearing.
- Both the probe housing and ball-bearing guide are separate from one another, so that the measuring bolt moves easily even if the probe is not clamped appropriately.
- Degree of protection IP65 according to IEC 60529.
- Wide range of accessories including measuring inserts, etc.
- LVDT probes compatible with measuring equipment from other makers available on request.



GT 282-A



GT 282-A / GT 272-A



GT 282 / GT 272



GT 282



GT 272



GT 272-A

No	=	Measuring range, mm	Measuring force, nominal*, N	Bolt retraction	Sealing bellows	Nominal/Maximal pressure, bar
03230061	GT 272	± 2	1,0	Pressure (bolt activation), spring (bolt retraction)	Viton	1,1 / max 1,5
03230053	GT 282	± 2	1,0	Pressure (bolt activation), spring (bolt retraction)	Viton	1,1 / max 1,5
03230068	GT 272-A	± 2	0,85	Pressure (bolt activation), spring (bolt retraction)	Without bellows	1,0 / max 6,0
03230069	GT 282-A	± 2	0,85	Pressure (bolt activation), spring (bolt retraction)	Without bellows	1,0 / max 6,0

=	Measuring bolt travel, mm	Max. permissible error for deviations in linearity, µm (L in mm)	Repeatability, µm	Hysteresis, µm	Cable output	Data Sheet No.
GT 272	10,3	0,2 + 3 · L <sup>3</sup>	0,05	0,05	Axial	03200414
GT 282	10,3	0,2 + 3 · L <sup>3</sup>	0,05	0,05	Radial	03200390
GT 272-A	10,3	0,2 + 3 · L <sup>3</sup>	0,05	0,05	Axial	03200431
GT 282-A	10,3	0,2 + 3 · L <sup>3</sup>	0,05	0,05	Radial	03200432

\* Electrical zero (N) ± 25 % deviation limit. Valid in vertical mounting position, measuring bolt lowered and in static measuring.

\*\* For an amplitude of 10 % to the last value of the measuring range.

- DIN 32876 Part 1
- Nickel-plated housing. Stainless steel measuring bolt, hardened. Viton sealing bellows = highly resistant fluoroelastomer
- Fixing shank Ø 8 mm. Measuring bolt guided on ball-bearing. Distance from electrical zero of both stops is either adjustable (downward) or depending on the position of the lower stop (upward). Interchangeable inserts. M2,5 thread. Carbide ball tip Ø 3 mm. 2 m long cable. 5-pin DIN 45322 connector.
- Supply frequency: 13 kHz (± 5 %) Max. mechanical frequency\*\* 60 Hz.
- 0,15 µm/°C
- 20 ± 0,5°C
- Protection level: IP65 (IEC 60529), IP64 for GT 21 HP
- Mobile weight: 8 g
- Inspection report with a declaration of conformity







## Wireless Probe $\pm 2$ mm

Probes developed for devices requiring a greater freedom of movement during the measurement or for parts with large dimensions.

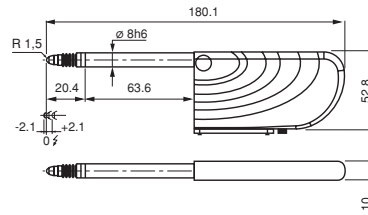
Bidirectional and wireless communication synchronized with the TWIN-STATION Receiver.

- Resolution 0,1  $\mu$ m.
- Range of 8 m, depending on environment.
- TESA wireless communication protocol independent of WiFi or Bluetooth.
- Autonomy 40 hours (rechargeable battery).
- Mounting stem  $\varnothing$  8 mm with clamping possible over entire length.
- Measuring bolt mounted on ball bearing.
- Ball bearing guide separated from mounting stem in order not to negatively influence the movement of the measuring bolt in the event of improper clamping of the probe body.
- Level of protection IP54 according to IEC 60529.
- Wide range of measurement inserts.
- The TWIN-STATION (part number 05030012) manages and synchronizes up to 8 wireless probes.
- Interface Software TIS included in delivery content of the TWIN-STATION (part number 05030012): display of measured values, possibility to indicate tolerances, simple functions +A, -A, +A+B, +A-B, and export of values as a .csv file.

Note: The sales is limited to EU countries, Switzerland, USA, Canada and China.



GTL 21 W



GTL 21 W

		Measuring range, mm	Nominal measuring force*, N	Bolt retraction	Sealing bellows
03230500	GTL 21 W	$\pm 2$	0,63	Mechanical	Viton
OPTIONAL ACCESSORY:					
05030012	TWIN-STATION Interface for wireless probes				

	Max. plunger travel, mm	Maximum permissible error, $\mu$ m (L in mm)	Repeatability, $\mu$ m	Hysteresis, $\mu$ m	Setting of lower stop of the measuring bolt***, mm	Cable output	Data sheet No.
GTL 21 W	4,3	0,4 + 0,8 · L	0,10	0,5	Fixed stops: lower -2,1 upper +2,1	Without cable	03200602

\* Electrical zero (N)  $\pm 25$  % deviation limit. Valid in vertical mounting position, measuring bolt lowered and in static measuring.  
 \*\* For an amplitude of 10 % to the last value of the measuring range.  
 \*\*\* Distance from electrical zero.

- DIN 32876 Part 1
- Nickel-plated housing  
Stainless steel measuring bolt, hardened  
Viton sealing bellows = highly resistant fluoroe-lastomer
- Fixing body nickel  $\varnothing$  8 mm  
Stainless steel measuring bolt, hardened and ball bearing guided  
Fixed upper and lower stops  
Interchangeable inserts  
M2,5 thread  
Carbide ball  $\varnothing$  3 mm  
Mini jack connector for charger.
- Mechanical max. frequency\*\*: 60 Hz  
Power supply: 100  $\div$  240 VAC, 50  $\div$  60 Hz; 240 mAh Rechargeable battery; 3,7 V, min. 550 mAh or 800 mAh  
Frequency band: 2,4 GHz Range: 8 m, depending on environment.
- Wireless transmission, TWIN-STATION Receiver (05030012)
- $\pm 0,2$   $\mu$ m/ $^{\circ}$ C
- $20 \pm 0,5$   $^{\circ}$ C
- Protection level IP54 (IEC 60529)
- GTL 21 W: 6g
- Inspection report with a declaration of conformity



## Wireless Probe ± 5 mm, Large Measuring Range

Probes developed for devices requiring a greater freedom of movement during the measurement or for parts with large dimensions.

Bidirectional and wireless communication synchronized with the TWIN-STATION Receiver.

- Resolution 0,1 µm.
- Range of 8 m, depending on environment.
- TESA wireless communication protocol independent from WiFi or Bluetooth.
- Autonomy 40 hours (rechargeable battery).
- Mounting body Ø 8 mm with possibility of clamping over entire length.
- Measuring bolt mounted on ball bearing.
- Separate guide bearing on the mounting body in order not to negatively influence the movement of the measuring bolt in the event of improper clamping on the probe body.
- Level of protection IP54 according to IEC 60529.
- Wide range of measurement probes.
- The TWIN-STATION (part number 05030012) manages and synchronizes up to 8 wireless probes.
- Interface Software TIS included in supply content of the TWIN-STATION (part number 05030012): display of measured values, possibility to indicate tolerances, simple functions +A, -A, +A+B, +A-B, and export of values in a .csv file.

Note: The sales is limited to EU countries, Switzerland, USA, Canada and China.

**N** DIN 32876 Part 1

**☆** Nickel-plated housing  
Stainless steel measuring bolt, hardened. Viton = highly resistant fluoroelastomer

**A** Fixing shank Ø 8 mm. Measuring bolt guided on ball-bearing. Distance from electrical zero of both stops is either adjustable (downward) or depending on the position of the lower stop (upward). Interchangeable inserts. M2,5 thread. Carbide ball tip Ø 3 mm. Connector Mini-jack for charger.

**☆** Mechanical max. frequency\*\* : 60 Hz  
Power supply: 100 ÷ 240 VAC, 50 ÷ 60 Hz; 240 mAh  
Rechargeable battery: 3,7 V, min. 550 mAh or 800 mAh  
Frequency band: 2,4 GHz  
Range: 8 m, depending on environment.

**📶** Wireless transmission, TWIN-STATION Receiver (05030012)

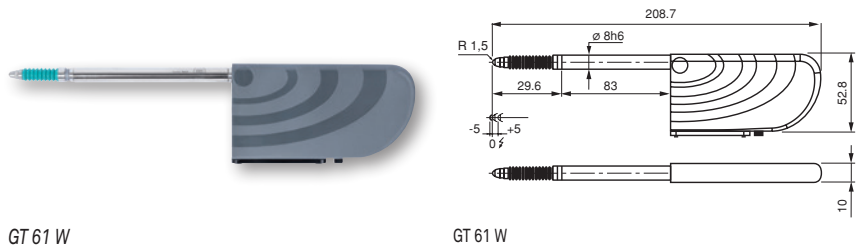
**📏** ± 0,2 µm/°C

**🤲** 20 ± 0,5°C

**🛡️** Protection operating envelope IP54 (IEC 60529)

**⚖️** GT 61 W: 8 g

**📄** Inspection report with a declaration of conformity



GT 61 W

GT 61 W

<b>No</b>	<b>=</b>	<b>📏</b>	<b>🤲</b>	<b>☆</b>	<b>☆</b>
		Measuring range, mm	Nominal measuring force*, N	Bolt retraction	Sealing bellows
03230502	GT 61 W	± 5	0,9	Mechanical	Viton
<b>OPTIONAL ACCESSORY:</b>					
05030012	TWIN-STATION Interface for wireless probes				

<b>=</b>	<b>📏</b>	<b>📏</b>	<b>📏</b>	<b>📏</b>	<b>A</b>	<b>☆</b>	<b>⚠️</b>
	Max. bolt travel, mm	Maximum permissible error, µm (L in mm)	Repeatability, µm	Hysteresis, µm	Setting of lower stop of measuring bolt***, mm	Cable output	Data sheet No.
GT 61 W	10,3	0,8 + 0,8 · L	0,24	0,5	Fixed stops lower -5 upper +5	Without cable	03200621

\* Electrical zero (N) ± 25 % deviation limit. Valid in vertical mounting position, measuring bolt lowered and in static measuring.

\*\* For an amplitude of 10 % to the last value of the measuring range.

\*\*\* Distance from electrical zero.



## Wireless Pneumatic Probe $\pm 1,5$ mm

Probes developed for devices requiring a greater freedom of movement during the measurement or for parts with large dimensions.

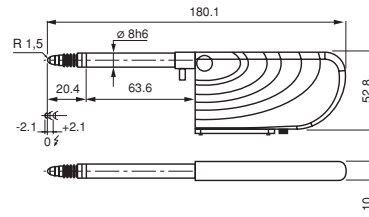
Bidirectional and wireless communication synchronized with the TWIN-STATION Receiver.

- Resolution 0,1  $\mu$ m.
- Range of 8 m, depending on environment.
- TESA wireless communication protocol independent from WiFi or Bluetooth
- Autonomy 40 hours (rechargeable battery).
- Support structure  $\varnothing$  8 mm with enhanced clamping over its entire length
- Measuring rod mounted on ball bearing.
- Separate guide bearing on the holding body in order not to negatively influence the movement of the measuring rod in the event of improper clamping of the probe beads.
- Level of protection IP54 according to IEC 60529.
- Wide range of measurement probes.
- The TWIN-STATION (part number 05030012) manages and synchronizes up to 8 wireless probes.
- Interface Software TIS included in delivery content of the TWIN-STATION (art. 05030012): display of measured values, possibility to indicate tolerances, simple functions +A, -A, +A+B, +A-B, and export of values in a .csv file.

Note: The sales is limited to EU countries, Switzerland, USA, Canada and China.



GTL 212 W



GTL 212 W

No	Model	Measuring range, mm	Nominal measuring force*, N	Bolt retraction	Sealing bellows	Nominal/maximal pressure, bar
03230501	GTL 212	$\pm 1,5$	1,2	Pressure (bolt activation), spring (bolt retraction)	Viton	0,7 / max. 1,0

**OPTIONAL ACCESSORY:**

05030012 TWIN-STATION Interface for wireless probes

Model	Max. measuring bolt travel, mm	Maximum permissible error, $\mu$ m (L in mm)	Repeatability, $\mu$ m	Hysteresis, $\mu$ m	Setting of lower stop of the measuring bolt***, mm	Cable output	Data sheet No.
GTL 212 W	4,3	0,4 + 0,8 · L	0,10	0,5	Fixed stops: lower -2,1 upper +2,1	Without cable	03200620

\* Electrical zero (N)  $\pm 25$  % deviation limit. Valid in vertical mounting position, measuring bolt lowered and in static measuring.

\*\* For an amplitude of 10 % to the last value of the measuring range.

\*\*\* Distance from electrical zero.

- N** DIN 32876 Part 1
- B** Nickel-plated housing  
Stainless steel measuring bolt, hardened  
Viton sealing bellows = highly resistance fluoroe-lastomer
- A** Fixing body nickel  $\varnothing$  8 mm  
Stainless steel measuring bolt, hardened and ball bearing guided  
Fixed upper and lower stops  
Probe interchangeable  
M2,5 thread  
Carbide ball  $\varnothing$  3 mm  
Mini jack connector for charger.
- B** Mechanical max. frequency\*\*: 60 Hz  
Power supply: 100  $\div$  240 VAC, 50  $\div$  60 Hz; 240 mAh  
Rechargeable battery: 3,7 V, min. 550 mAh or 800 mAh  
Frequency band: 2,4 GHz Range: 8 m, depending on environment.
- B** Wireless transmission, TWIN-STATION Receiver (05030012)
- $\pm 0,2 \mu\text{m}/^\circ\text{C}$
- $20 \pm 0,5^\circ\text{C}$
- Protection IP54 (IEC 60529)
- GTL 212 W: 6g
- Inspection report with a declaration of conformity



**N** DIN 32876 Part 1

Nickel-plated housing  
Stainless steel measuring bolt, hardened  
Viton sealing bellows = highly resistance fluoroelastomer

**A** Fixing body nickel  $\varnothing$  8 mm  
Stainless steel measuring bolt, hardened and ball bearing guided  
Fixed upper and lower stops  
Probe interchangeable  
M2,5 thread  
Carbide ball  $\varnothing$  3 mm  
Mini jack connector for charger

Mechanical max. frequency\*\*: 60 Hz  
Power supply: 100  $\div$  240 VAC, 50  $\div$  60 Hz; 240 mAh  
Rechargeable battery: 3,7 V, min. 550 mAh or 800 mAh  
Frequency band: 2,4 GHz  
Range: 8 m, depending on environment.

Wireless transmission, TWIN-STATION Receiver (05030012)

$\pm 0,2 \mu\text{m}/^\circ\text{C}$

$20 \pm 0,5^\circ\text{C}$

Protection level IP54 (IEC 60529)

GT 612 W: 8 g

Inspection report with a declaration of conformity

## Wireless Pneumatic Probe $\pm 5$ mm, Large Measuring Range

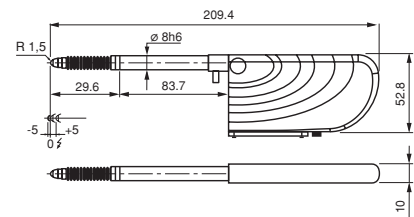
Probes developed for devices requiring a greater freedom of movement during the measurement or for pieces with large dimensions.

Bidirectional and wireless communication synchronized with the TWIN-STATION Receiver.

- Resolution 0,1  $\mu\text{m}$ .
  - Range of 8 m, depending on environment.
  - TESA wireless communication protocol independent from WiFi or Bluetooth.
  - Autonomy 40 hours (rechargeable battery).
  - Mounting body  $\varnothing$  8 mm with enhanced clamping over its entire length.
  - Measuring bolt mounted on ball bearing.
  - Separate guide bearing on the holding body in order not to negatively influence the movement of the measuring bolt in the event of improper clamping on the probe body.
  - Level of protection IP54 according to IEC 60529.
  - Wide range of measurement probes.
  - The TWIN-STATION (part number 05030012) manages and synchronizes up to 8 wireless probes.
  - Interface Software TIS included in delivery content of the TWIN-STATION (art. 05030012): display of measured values, possibility to indicate tolerances, simple functions +A, -A, +A+B, +A-B, and export of values in a .csv file.
- Note: The sales is limited to EU countries, Switzerland, USA, Canada and China.



GT 612 W



GT 612 W

No		Measuring range, mm	Nominal measuring force*, N	Bolt retraction	Sealing bellows	Nominal/maximal pressure, bar
03230503	GT 612 W	$\pm 5$	2,0	Pressure (bolt activation), spring (bolt retraction)	Viton	1,1 / max. 1,5

**OPTIONAL ACCESSORY:**

05030012 TWIN-STATION Interface for wireless probes

	Max. bolt travel, mm	Maximum permissible error, $\mu\text{m}$ (L in mm)	Repeatability, $\mu\text{m}$	Hysteresis, $\mu\text{m}$	Setting of lower stop of measuring bolt***, mm	Cable output	Data sheet No.	
GT 612 W	10,3	$0,8 + 0,8 \cdot L$	0,24	0,5	Fixed stops: lower -5 upper +5	Without cable	03200622	

\* Electrical zero (N)  $\pm 25$  % deviation limit. Valid in vertical mounting position, measuring bolt lowered and in static measuring.  
\*\* For an amplitude of 10 % to the last value of the measuring range.  
\*\*\* Distance from electrical zero.



## USB Probes ± 2 mm, 4,3 mm Range

Universal probes for applications aided by a USB connection.

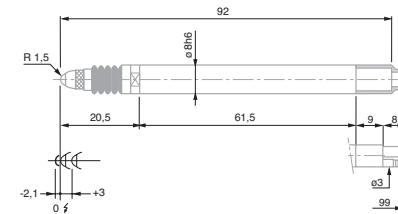
- Probe mounting body Ø 8 mm with enhanced clamping over its entire length.
- Measuring bolt mounted on ball bearing.
- Separate guide bearing on the mounting body in order not to negatively influence the movement of the measuring bolt in the event of improper clamping of the probe beads.
- Level of protection IP65 according to IEC 60529.
- Wide range of measurement inserts.
- TSIP software interface included in supply 1 to 4 USB probes display.
- Possibility of indicating tolerances and simple functions + A, -A, + A + B + AB.
- To manage more than 4 probes USB, use the DATA-DIRECT (part number 04981001) or STAT-EXPRESS software (part number 04981002), available as an option.



TSIP Software



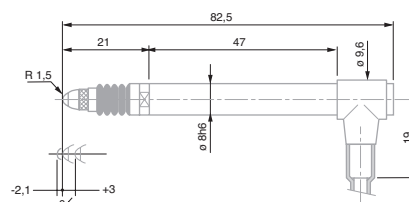
GTL 21 USB



GTL 21 USB



GTL 22 USB



GTL 22 USB

- DIN 32876 Part 1
- Nickel-plated housing. Stainless steel measuring bolt, hardened. Viton sealing bellows = highly resistant fluoroelastomer
- Fixing body Ø 8 mm. Measuring bolt guided on ball bearing. Fixed upper and lower stops. Interchangeable inserts. M 2,5 thread. Carbide ball Ø 3 mm. Cable length: 2,9 m. USB Type A plug connector
- Max. mechanical frequency\*\* 60 Hz. Consumption: 70 mAh, 5V. Normal measuring interval = 80ms (optimal accuracy). Minimal measuring interval = 20ms (most rapid transfer of data). Stabilisation time after switching power on = 12 min.
- 0,2 µm/°C
- 20 ± 0,5°C
- IP65 (IEC 60529)
- Mobile weight: 6 g
- Inspection report with a declaration of conformity

		Measuring range, mm	Nominal measuring force*, N	Bolt retraction	Sealing bellows
03230200	GTL21 USB	± 2	0,63	Mechanical	Viton
03230201	GTL 22 USB	± 2	0,63	Mechanical / vacuum	Viton

	Measuring bolt travel, mm	Max. permissible error, µm (L in mm)	Repeatability, µm	Hysteresis, µm	Setting of lower stop of measuring bolt*** mm	Cable output	Data sheet No.
GTL21 USB	4,3	0,4 + 0,8 · L	0,1	0,5	Fixed stops: lower -2,0 upper +2,0	Axial	03200587
GTL 22 USB	4,3	0,4 + 0,8 · L	0,1	0,5	Fixed stops: lower -2,0 upper +2,0	Radial	03200588

\* Electrical zero (N) ± 25 % deviation limit. Valid in vertical mounting position, measuring bolt lowered and in static measuring.

\*\* For an amplitude of 10 % to the last value of the measuring range.

\*\*\* Distance from electrical zero.

## USB Pneumatic Probes ± 1,5 mm, 3,1 mm Bolt Travel

Universal probes for applications facilitated by a USB connection

- Mounting body Ø 8 mm with possibility of clamping over its entire length.
- Measuring rod mounted on ball bearing.
- Separate guide bearing on the holding body in order not to negatively influence the movement of the measuring bolt in the event of improper clamping of the probe beads.
- Level of protection IP65 or IP50 according to IEC 60529.
- Wide range of measurement inserts.
- TSIP software interface included in supply: display 1 to 4 USB probes. Possibility of indicating tolerances and simple functions + A, -A, + A + B + AB.
- To manage more than 4 probes USB, use the DATA-DIRECT (part number 04981001) or STAT-EXPRESS software (part number 04981002), available as an option.

**N** DIN 32876 Part 1

Nickel-plated housing, Stainless steel measuring bolt, hardened. Viton sealing bellows = highly resistant fluoroelastomer

**A** Fixing shank Ø 8 mm. Measuring bolt on ball bearing guide. Fixed lower and upper stops. Interchangeable measuring insert. Thread M2,5. Carbide ball Ø 3 mm Cable length: 2,9 m USB type A connector

Max. mechanical frequency\*\* 60 Hz.  
Consumption: 70 mAh, 5V  
Normal measuring interval = 80 ms (optimal accuracy)  
Minimal measuring interval = 20 ms (most rapid transfer of data)  
Stabilisation time after switching power on = 12 min.  
Remark: Compressed air supply must be generated through a filter and precision regulator. The air should have a humidity of < 60 % and be filtered to < 0,5 µm.

0,2 µm/°C

20 ± 0,5°C

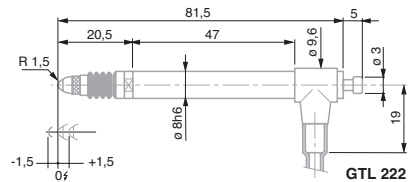
IP65 (IEC 60529) or IP50 for GTL 222-A

Mobile weight: 6 g

Inspection report with a declaration of conformity



GTL 222 USB



GTL 222 USB



TSIP Software

No	=	Measuring range, mm	Nominal measuring force*, N	Bolt retraction	Sealing bellows	Nominal/Maximal Pressure, bar
03230202	GTL222 USB	± 1,5	1,2	Pressure (bolt activation), spring (bolt retraction)	Viton	0,7 / max 1,0

=	Measuring bolt travel, mm	Max. permissible error, µm (L in mm)	Repeatability, µm	Hysteresis, µm	Cable output	Data sheet No.
GTL222 USB	3,1	0,4 + 0,8 · L	0,1	0,5	Radial	03200589

\* Electrical zero (N) ± 25 % deviation limit. Valid in vertical mounting position, measuring bolt lowered and in static measuring.  
\*\* For an amplitude of 10 % to the last value of the measuring range.



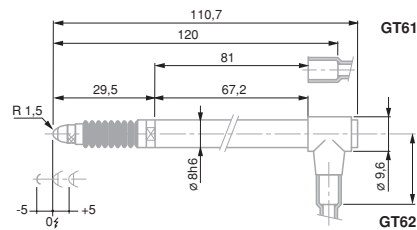
## USB Probes ± 5 mm, 10,3 mm Bolt Travel, Extended Measuring Range

USB universal probes for applications facilitated by a USB connection.

- Probes designed for long measuring travel and low resolution measurement values.
- Probe mounting body Ø 8 mm with possibility of clamping over its entire length.
- Measuring bolt mounted on ball bearing.
- Separate guide bearing on the holding body in order not to negatively influence the movement of the measuring bolt in the event of improper clamping of the probe beads.
- Level of protection IP65 according to IEC 60529.
- Wide range of measurement inserts.
- TSIP software interface included in supply 1 to 4 USB probes display. Possibility of indicating tolerances, simple functions + A, -A, + A + B + AB.
- To manage more than 4 USB probes, use the DATA-DIRECT (part number 04981001) or STAT-EXPRESS software (part number 04981002), available as an option.



GT 61 USB



GT 61 USB / GT 62 USB



TSIP Software

No	=	Measuring range, mm	Nominal measuring force*, N	Bolt retraction	Sealing bellows
03230204	GT61 USB	± 5	0,90	Mechanical	Viton
03230205	GT62 USB	± 5	0,90	Mechanical / vacuum	Viton

	=	Measuring bolt travel, mm	Max. permissible error, µm (L in mm)	Repeatability, µm	Hysteresis, µm	Settings of lower stop of bolt***, mm	Cable output	Data sheet No.
GT61 USB		10,3	0,8 + 0,8 · L	0,24	0,5	Fixed stops: lower -5,0 upper +5,0	Axial	03200591
GT62 USB		10,3	0,8 + 0,8 · L	0,24	0,5	Fixed stops: lower -5,0 upper +5,0	Radial	03200592

\* Electrical zero (N) ± 25 % deviation limit. Valid in vertical mounting position, measuring bolt lowered and in static measuring.

\*\* For an amplitude of 10 % to the last value of the measuring range.

\*\*\* Distance from electrical zero.

- N** DIN 32876 Part 1
- Star** Nickel-plated housing. Stainless steel measuring bolt, hardened. Viton sealing bellows = highly resistant fluoroelastomer
- A** Fixing shank Ø 8 mm. Measuring bolt guided on ball-bearing. Distance from electrical zero of both stops is either adjustable (downward) or depending on the position of the lower stop (upward). Interchangeable inserts. M2,5 thread. Carbide ball tip Ø 3 mm. Cable length 2,9 m. USB type A connector. 5-pin DIN 45322 connector.
- Star** Max. mechanical frequency 60 Hz  
Power consumption: 70 mAh  
Normal measurement interval = 80ms (maximum accuracy)  
Minimum measurement interval = 20ms (fastest transfer data).  
Stabilisation time after power on = 12 min
- Star** 0,09 µm/°C
- Star** 20 ± 0,5°C
- Star** IP65 (IEC 60529)
- Star** Mobile weight: 8 g
- Star** Inspection report with a declaration of conformity





**N** DIN 32876 Part 1

See standard probes technical data

**A** Cable length: 2 m. DIN 45322 plug connector, 5 poles. Use to connect to a device with an analogue input. For more information, refer to technical data for standard probes

Supply voltage:  $\pm 15$  V  
Consumption: 15 mA  
Adjustable load:  $> 1$  k $\Omega$ . Can be used in any position.  
Special versions on request: Sensitivity: 2 V/mm, 5 V/mm, 10 V/mm output: 0 V to +10 V (max +10 V)

See standard probes technical data

See standard probes technical data

See standard probes technical data

See standard probes technical data

See standard probes technical data

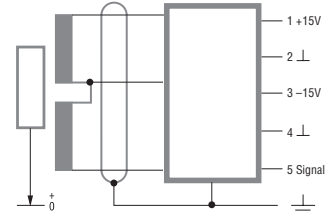
## DC Probes $\pm 2$ mm (Output Signal in V)

Probe provided with an electronic box which converts the signal to obtain an output DC voltage

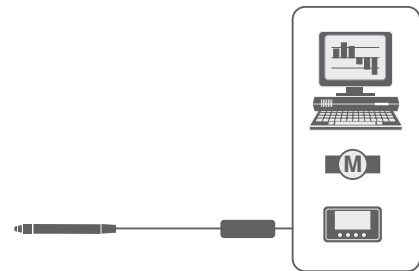
Typically used for direct connection to a computer unit or interface equipped with an analogue input



GTL 21 DC



DIN 5 pin connection schematic



Connection of DC probe to a computer, an interface or a tracker

			Measuring range, mm	Nominal measuring force*, N	Bolt retraction	Sealing bellows	Output voltage, V	Sensitivity, V/mm
03230059	GTL 21 DC		$\pm 2$	0,63	Mechanical	Viton	$\pm 2$	1
03230058	GTL 22 DC		$\pm 2$	0,63	Mechanical / vacuum	Viton	$\pm 2$	1

		Measuring bolt travel, mm	Max. permissible error for deviations in linearity, $\mu$ m (L in mm)	Repeatability, $\mu$ m	Data sheet No.
GTL 21 DC		4,3	$0,2 + 3,5 \cdot L^2$	0,1	03200396
GTL 22 DC		4,3	$0,2 + 3,5 \cdot L^2$	0,1	03200397

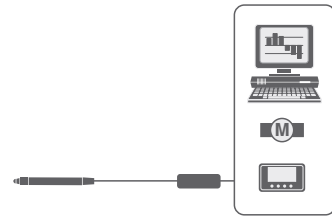
\* Electrical zero (N)  $\pm 25$  % deviation limit. Valid in vertical mounting position, measuring bolt lowered and in static measuring.



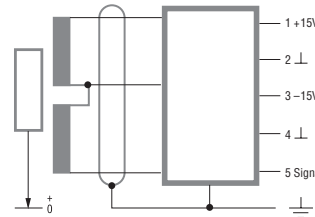
## DC Probes $\pm 5$ mm (Output Signal in V), with Extended Measuring Range

Probe provided with an electronic box which converts the signal to obtain an output DC voltage

Typically used for direct connection to a computer unit or an interface equipped with an analogue input



Connection of DC probe to a computer, an interface or a plotter



DIN 5 pin connector schematic

No	=	Measuring range, mm	Nominal measuring force*, N	Bolt retraction	Sealing bellows	Output voltage, V	Sensitivity, V/mm
03230086	GT 61 DC	$\pm 5$	0,9	Mechanical	Viton	$\pm 5$	1
03230087	GT 62 DC	$\pm 5$	0,9	Mechanical / vacuum	Viton	$\pm 5$	1

=	Measuring bolt travel, mm	Max. permissible error for deviations in linearity, $\mu\text{m}$ (L in mm)	Repeatability, $\mu\text{m}$	Data sheet No.
GT 61 DC	10,3	$1 + 4 \cdot L$	0,1	03200519
GT 62 DC	10,3	$1 + 4 \cdot L$	0,1	03200520

\* Electrical zero (N)  $\pm 25$  % deviation limit. Valid in vertical mounting position, measuring bolt lowered and in static measuring.

- DIN 32876 Part 1
- See standard probes technical data
- Cable length: 2 m. DIN 45322 plug connector, 5 poles. Use to connect to a device with an analogue input. For more information, refer to technical data on standard probes
- Supply voltage:  $\pm 15$  V  
Consumption: 15 mA  
Adjustment load:  $> 1$  k $\Omega$   
Can be used in any position. Special versions on request. Sensitivity: 2 V/mm, 5 V/mm, 10 V/mm  
Output: 0 V to +10 V (max +10 V).
- See standard probes technical data
- See standard probes technical data
- See standard probes technical data
- See standard probes technical data
- See standard probes technical data



**N** DIN 32876 Part 1

See standard probes technical data

**A** Cable length: 2 m. DIN 45322 plug connector, 5 poles. Use to connect to a device with an analog input. For more information, refer to technical data for standard probes

Drive voltage:  $\pm 15$  V  
Consumption: 15 mA  
Adjustment load:  $> 1$  k $\Omega$ . Can be used in any position. Special versions on request. Sensivity: 2 V/mm, 5 V/mm, 10 V/mm Output: 0 V  $\dot{a}$  +10 V (max +10 V)

See standard probes technical data

See standard probes technical data

See standard probes technical data

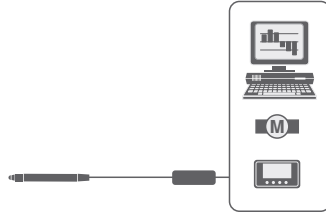
See standard probes technical data

See standard probes technical data

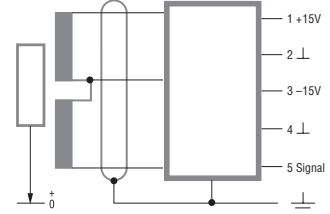
## DC Miniature Probes $\pm 1$ mm (Output Signal in V)

Probe provided with an electronic box which converts the signal to obtain an output DC voltage

Typically used for direct connection to a computer unit or an interface equipped with an analogue input



Connection of a DC probe to a computer, an interface or a plotter



DIN 5 pin connection schematic

No	=	Measuring range, mm	Nominal measuring force*, N	Bolt retraction	Sealing bellows	Output voltage, V	Sensitivity, V/mm
03230085	GT 44 DC	$\pm 1$	0,4	Mechanical / vacuum	Viton	$\pm 1$	1

=	Measuring bolt travel, mm	Max. permissible error for deviations in linearity, $\mu$ m (L en mm)	Repeatability, $\mu$ m	Data sheet No.
GT 44 DC	2,1	$0,2 + 5 \cdot L^3$	0,1	03200518

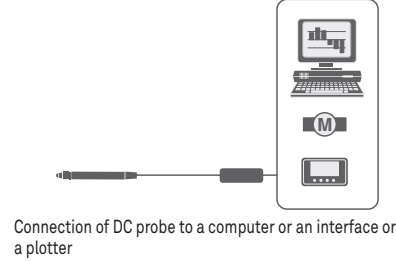
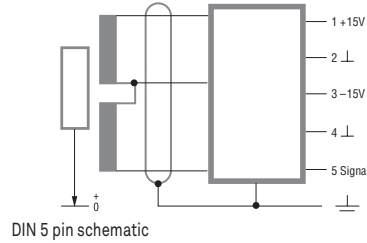
\* Electrical zero (N)  $\pm 25$  % deviation limit. Valid in vertical mounting position, measuring bolt lowered and in static measuring.



## DC Miniature Probes ± 0,3 mm (Output Signal in V)

Probe provided with an electronic box which converts the signal to obtain an output DC voltage

Typically used for direct connection to a computer unit or an interface equipped with an analogue input



- DIN 32876 Part 1
- See standard probes technical data
- Cable length: 2 m. DIN 45322 plug connector, 5 poles. Use to connect to a device with an analogue input. For more information, refer technical data on standard probes
- Drive voltage: ± 15 V  
Consumption: 15 mA  
Adjustment load: > 1 kΩ. Can be used in any measuring position. Special versions on request.  
Sensitivity: 2 V/mm, 5 V/mm, 10 V/mm  
Output: 0 V to +10 V (max +10 V)
- See standard probes technical data
- See standard probes technical data
- See standard probes technical data
- See standard probes technical data
- See standard probes technical data
- See standard probes technical data

No	GT31 DC	Measuring range, mm	Nominal measuring force*, N	Bolt retraction	Sealing bellows	Output voltage, V	Sensitivity, V/mm
03230081	GT31 DC	± 0,3	0,1	Without retraction	Without bellows	± 0,3	1

	Measuring bolt travel, mm	Max. permissible error for deviations in linearity, μm (L in mm)	Repeatability, μm	Data sheet No.
GT31 DC	0,7	0,2 + 50 · L <sup>2</sup>	0,1	03200484

\* Electrical zero (N) ± 25 % deviation limit. Valid in vertical mounting position, measuring bolt lowered and in static measuring.



**N** DIN 32876  
Part 1

**\*** Nickel-plated housing. Stainless steel measuring bolt, hardened. Sealing bellows: Nitrile = resistant elastomer. Viton = highly resistant fluoroelastomer.

**A** Fixing shank Ø 8 mm. Ball-bearing measuring bolt. Both lower and upper stops are fixed. Interchangeable insert. M2,5 thread. Carbide ball tip Ø 3 mm. 2 m long cable. 5-pin DIN 45322 connector.

**\*** Supply frequency: 13 kHz (± 5 %). Max. mechanical frequency\*\* 60 Hz.

**\*** 0,1 µm/°C

**\*** 20 ± 0,5°C

**\*** Level of protection: IP65 (IEC 60529)

**\*** Mobile weight: 2 g

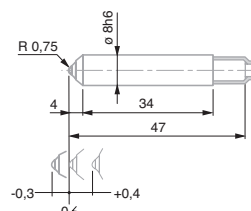
**\*** Inspection report with a declaration of conformity

## GT 41 / GT 42 Miniature Probes, ± 0,3 mm, 0,7 mm Bolt Travel

Compact probes for use in small spaces – Designed to be mounted on a measuring head for the inspection of bores and similar features.



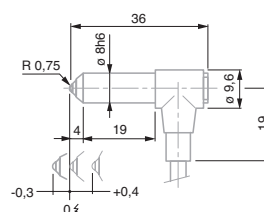
GT 41



GT 41



GT 42



GT 42

No	=	Measuring range, mm	Nominal measuring force*, N	Bolt retraction	Sealing bellows
03230001	GT 41	± 0,3	0,63	None	Nitrile
03230002	GT 42	± 0,3	0,63	Vacuum	Nitrile

	=	Measuring bolt travel, mm	Max. permissible error for deviations in linearity, µm (L en mm)	Repeatability, µm	Hysteresis, µm	Setting of lower stop of measuring bolt***, mm	Cable output	Data sheet No.
GT 41	0,7	0,2 + 5 · L <sup>2</sup>	0,01	0,01	Fixed stops: lower -0,3 upper +0,4	Axial	03200258	
GT 42	0,7	0,2 + 5 · L <sup>2</sup>	0,01	0,01	Fixed stops: lower -0,3 upper +0,4	Radial	03200259	

\* Electrical zero (N) ± 25 % deviation limit. Valid in vertical mounting position, measuring bolt lowered and in static measuring.

\*\* For an amplitude of 10 % to the last value of the measuring range.

\*\*\* Distance from electrical zero.

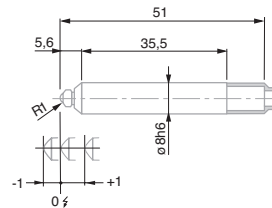


## GT 43 / GT 44 Miniature Probes ± 1,0 mm, 2,1 mm Bolt Travel

Compact probes for use in small spaces – Designed to be mounted on a measuring head for the inspection of bores and similar features.



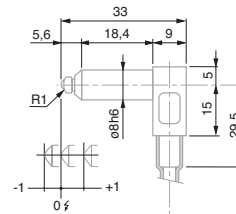
GT 43



GT 43



GT 44



GT 44

- DIN 32876 Part 1
- Nickel-plated housing. Stainless steel measuring bolt, hardened. Sealing bellows: Nitrile = resistant elastomer. Viton = highly resistant fluoroelastomer.
- Fixing shank Ø 8 mm. Ball-bearing measuring bolt. Both lower and upper stops are fixed. Interchangeable insert. M2 thread. Carbide ball tip Ø 3 mm. 2 m long cable. 5-pin DIN 45322 connector.
- Supply frequency: 13 kHz (± 5 %) Max. mechanical frequency\*\*: 60 Hz.
- 0,1 µm/°C
- 20 ± 0,5°C
- Level of protection: IP65 (IEC 60529)
- Mobile weight: 2 g
- Inspection report with a declaration of conformity

		Measuring range, mm	Nominal measuring force*, N	Bolt retraction	Sealing bellows
03230035	GT 43	± 1	0,4	Mechanical	Viton
03230017	GT44	± 1	0,4	Vacuum	Viton

Measuring bolt travel, mm	Max. permissible error for deviations in linearity, µm (L en mm)	Repeatability, µm	Hysteresis, µm	Setting of lower stop of bolt***, mm	Cable output	Data sheet No.	
GT 43	2,1	0,2 + 5 · L <sup>2</sup>	0,1	0,15	Fixed stops: lower -1,05 upper +1,05	Axial	03200260
GT44	2,1	0,2 + 5 · L <sup>2</sup>	0,1	0,15	Fixed stops: lower -1,05 upper +1,05	Radial	03200261

\* Electrical zero (N) ± 25 % deviation limit. Valid in vertical mounting position, measuring bolt lowered and in static measuring.

\*\* For an amplitude of 10 % to the last value of the measuring range.

\*\*\* Distance from electrical zero.



**N** DIN 32876  
Part 1

**\*** Nickel-plated housing. Stainless steel measuring bolt, hardened. Sealing bellows: Nitrile = resistant elastomer

**A** Fixing shank Ø 8 mm. Ball-bearing measuring bolt. Distance from electrical zero of both stops is either adjustable (downward) or depending on the position of the lower stop (upward). Interchangeable measuring insert with a 3 mm dia. tungsten carbide ball tip plus M2,5 thread. 2 m long cable. DIN 45322 5-pin connector.

**\*** Supply frequency: 13 kHz (± 5 %) Max. mechanical frequency\*\*: 60 Hz.

**\*** 0,025 µm/°C

**\*** 20 ± 0,5°C

**\*** IP65 (IEC 60529)

**\*** Mobile weight: 3,1 g

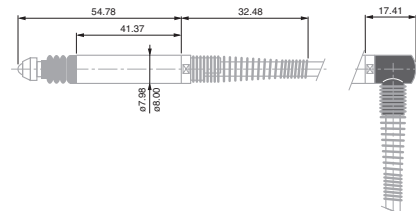
## Probes, Unbranded Execution, Series 410 ± 1 mm, 2,5 mm Range, Short Body

Universal probes for common but constraining applications.

- 8 mm diameter probe body that can be clamped over its entire length.
- Ball bearing measuring bolt.
- Hardened steel body, hard-chrome plated.
- Degree of protection to IP62.
- Flexible axial cable exit fitted with a steel spring to prevent the cable from breaking.
- Other probes compatible with measuring equipment from other makers also available on request.



410



410 and accessory with radial cable exit (delivered with probe)

<b>No</b>	<b>=</b>	<b>    </b>	<b>✋</b>	<b>*</b>	<b>*</b>
	Measuring range, mm	Nominal measuring force*, N	Bolt retraction	Sealing bellows	
96410012	410	± 1	0,60	Mechanical	Nitrile

<b>=</b>	<b>    </b>	<b>0↔</b>	<b>↕</b>	<b>A</b>	<b>*</b>	<b>⚠</b>
Measuring bolt travel, mm	Max. permissible error for deviations in linearity, µm (L en mm)	Repeatability, µm	Setting of lower stop of the measuring bolt***, mm (factory setting)	Cable output	Data sheet No.	
410	2,5	0,2 % (for a measuring span of ± 1 mm)	0,1	Adjustable from -1,2 to 0 (factory setting -1,08)	Axial and radial	F96410012

\* Electrical zero (N) ± 25 % deviation limit. Valid in vertical mounting position, measuring bolt lowered and in static measuring.

\*\* For an amplitude of 10 % to the last value of the measuring range.

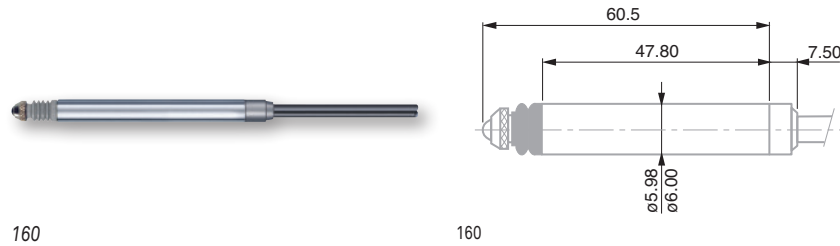
\*\*\* Distance from electrical zero.



## Probes, Unbranded Execution, Series 160 ± 1 mm, 3,3 mm Bolt Travel, Short Body, Ø 6 mm

Compact size and robust construction makes these probes ideal for continuous use.

- Probe body Ø 6 mm.
- Clamping possible over entire length.
- Measuring bolt guided on ball bearing.
- Hard-chrome plated probe body, hardened steel.
- Protection level: IP62 as per IEC 60529.
- Executions compatible with measuring equipment from other suppliers available on request.



160

160

		Measuring range, mm	Nominal measuring force*, N	Bolt retraction	Sealing bellows
96160013	160	± 1	0,60	Mechanical	Viton

Measuring bolt travel, mm	Max. permissible error for deviation in linearity, µm (L in mm)	Repeatability, µm	Setting of lower stop of measuring bolt***, mm (factory setting)	Cable output	Data sheet No.	
160	3,3	0,2 % (for a measuring span of ± 1 mm)	0,1	Adjustable from -1,2 to 0 (factory setting -1,08)	Axial	F96160013

\* Electrical zero (N) ± 25 % deviation limit. Valid in vertical mounting position, measuring bolt lowered and in static measuring.

\*\* For an amplitude of 10 % to the last value of the measuring range.

\*\*\* Distance from electrical zero.

DIN 32876 Part 1

Nickel-plated housing. Stainless steel measuring bolt, hardened. Sealing bellows: Viton = highly resistant fluoroelastomer.

Probe body Ø 6 mm. Measuring bolt guided on ball bearing. Distance between the lower stop and electrical zero adjustable. Interchangeable measuring insert. Thread M2. Carbide ball tip Ø 3 mm. 2 m long cable. DIN 45322 5-pin connector.

Supply frequency: 13 kHz (± 5 %) Max. mechanical frequency\*\*: 60 Hz.

0,025 µm/°C

20 ± 0,5°C

Protection level: IP62 (IEC 60529)

Mobile weight: 2,5 g



**N** DIN 32876 Part 1

**\*** Nickel-plated housing. Stainless steel measuring bolt, hardened. Sealing bellows: Nitrile = resistant elastomer.

**A** Probe body Ø 8 mm. Measuring bolt guided on ball bearing. Adjustable distance between lower bolt and electrical zero. Interchangeable measuring insert. Thread M2,5. Carbide ball tip Ø 3 mm. Cable length: 2 m DIN 45322 5-pin connector.

**\*** Supply frequency: 13 kHz (± 5 %) Max. mechanical frequency\*\*: 60 Hz..

**\*** 0,025 µm/°C

**\*** 20 ± 0,5°C

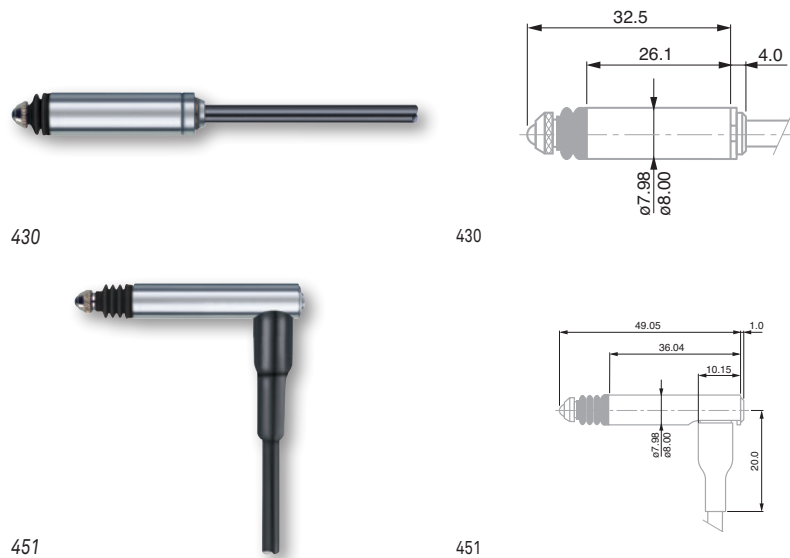
**\*** Level of protection: IP65 (IEC 60529)

**\*** Mobile weight: 1,9 g (Series 430)  
Mobile weight: 3,0 g (Series 451)

## Probes, Unbranded Execution, Series 430 and 451, ± 0,5 mm, 1,25 et 2,10 mm Measuring Bolt Travel, Miniature

Their compact size and robust construction make them the ideal probes for a frequent use.

- Probe body Ø 8 mm.
- Clamping possible over its entire length.
- Measuring bolt on ball bearing guide.
- Hard chrome-plated probe body, hardened steel.
- Level of protection: IP62 as per IEC 60529.
- Probes compatible with measuring equipment from other suppliers also available on request.



	<b>No</b>	<b>=</b>	<b>   </b>	<b>✋</b>	<b>*</b>	<b>*</b>
			Measuring range, mm	Nominal measuring force*, N	Bolt retraction	Sealing bellows
<b>96430029</b>	<b>430</b>		± 0,5	0,75	Mechanical	Nitrile
<b>96441041</b>	<b>451</b>		± 0,5	0,60	Mechanical	Nitrile

	<b>=</b>	<b>   </b>	<b>0</b>	<b>↕</b>	<b>A</b>	<b>*</b>	<b>⚠</b>
	Measuring bolt travel, mm	Max. permissible error for deviations in linearity, µm (L in mm)	Repeatability, µm	Setting of lower stop of measuring bolt***, mm (factory setting)	Cable output	Data sheet Nb	
<b>430</b>	1,25	0,2 % (for a measuring span of ± 0,5 mm)	0,2	Adjustable from -0,7 to 0 (factory setting -0,58)	Axial	F96430029	
<b>451</b>	2,10	0,2 % (for a measuring span of ± 0,5 mm)	0,1	Fixed stops (factory setting: -0,58)	Radial	F96441041	

\* Electrical zero (N) ± 25 % deviation limit. Valid in vertical mounting position, measuring bolt lowered and in static measuring.

\*\* For an amplitude of 10 % to the last value of the measuring range.

\*\*\* Distance from electrical zero.



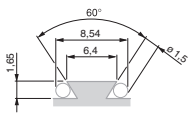
## GT31 Lever Probes ± 0,3 mm, 0,3 mm Measuring Travel, Inclinable Lever



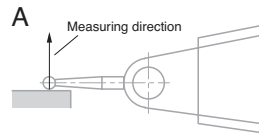
GT 31 with lever in perpendicular position

Well suited for use where probes with axial movement measuring bolts are inconvenient for measurements.

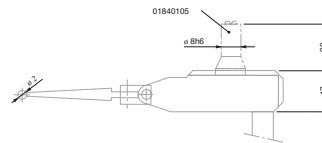
- Inclinable lever for measuring in two directions.
- Balanced lever system on ball-bearing.
- Interchangeable measuring insert, with carbide ball tip, inclinable through to 180°.
- Automatic reversal of the probing direction while the indication remains unchanged.
- Protected against shocks by 2 safety clutches.
- One-piece housing provided with 2 dovetails.
- Level of protection: IP40 as per IEC 60529.



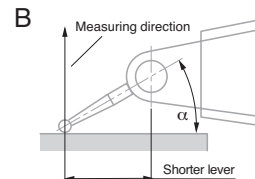
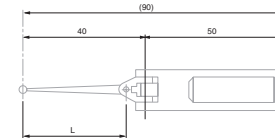
GT 31



GT 31  
Figure A - the leverage matches 1:1, no correction of the measured value needed



GT 31 side view and top view



GT 31  
Figure B - the leverage is no longer 1:1, correction of the measured value is needed.

Note  
(Fig. A) With the insert lying parallel to the workpiece surface, the leverage matches 1:1. Therefore, no correction of the measured values is needed.  
(Fig. B, angle  $\alpha$ ) Any other position will change the effective lever length, so that read values must be corrected. In this connection, please consult the instruction manual.

			Measuring range, mm	Nominal measuring force*, N	Lever retraction	Sealing bellows
03210802	GT 31	± 0,3	0,1	Without	Without bellows	
03210801	GT 31	± 0,3	0,02	Without	Without bellows	
03210803	GT 31	± 0,3	0,2	Without	Without bellows	

	Measuring lever travel, mm	Max. permissible error for deviations in linearity, $\mu\text{m}$ (L in mm)	Repeatability, $\mu\text{m}$	Hysteresis, $\mu\text{m}$	Setting of lower stop of the measuring insert***, mm	Cable output	Data sheet No.
GT 31	0,7	$0,2 + 50 \cdot L^2$	0,1	0,25	Fixed lower and upper stops	Angled	03200266

\* Electrical zero (N) ± 25 % deviation limit. Valid in vertical mounting position, measuring bolt lowered and in static measuring.  
 \*\* For an amplitude of 10 % to the last value of the measuring range.  
 \*\*\* Distance from electrical zero.

- DIN 32876 Part 1
- All-metal housing, matt-chromium finish
- 2 dovetail attachments for clamping. Both lower and upper stops are fixed. Stainless steel measuring stem. Interchangeable measuring inserts. Carbide ball tip  $\varnothing 2$  mm. Cable length: 2 m. DIN 45322, 5 pin connector. Other measuring inserts available as optional accessories..
- Supply frequency: 13 kHz ( $\pm 5\%$ ) Max. mechanical frequency\*\*: 25 Hz.
- $20 \pm 0,5^\circ\text{C}$
- Protection level: IP40 (IEC 60529)
- Mobile weight: 12 g



**N** DIN 32876 Part 1

**A** Hardened steel probe body, nickel-plated

**A** Linear guidance on ball bearing. 4 M6 mounting threads. Fixed mechanical stops. Interchangeable inserts. Dovetail clamp for mounting holder. Cable length: 2 m. 5-pin connector DIN 45322.

**A** Supply frequency: 13 kHz (± 5 %) Max. mechanical frequency\*\*: 25 Hz.

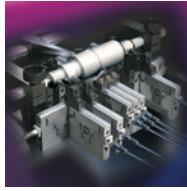
**A** -0,14 µm/°C

**A** 20 ± 0,5°C

**A** IP50 (IEC 60529)

**A** Mobile weight: 110 g

**A** Inspection report with a declaration of conformity



Application: Minimal space usage with FMS units placed side by side



Application: small component measuring thanks to offset inserts

## Probes with Parallel Guidance, ± 2 mm or ± 2,9 mm, 5,8 mm Measuring Travel

Modular construction enables the combination of elements, for example, such as springs, pneumatic cylinders and stops.

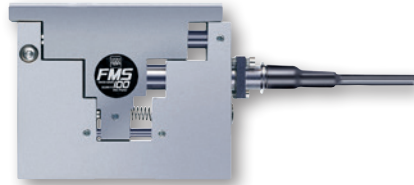
These universal probes are suited for multigauging fixtures as well as machines equipped with integrated inspection routines.

Versatility of applications:

- Probe can be used in any position for measuring.
- Measuring direction is adjustable.
- Retraction of the measuring insert is adjustable.
- Measuring force is adjustable depending on the accessory used.
- Possibility of using off-centre measuring inserts.

Unique design:

- Compact assembly noted for its robustness.
- Ball bearing guided movement.
- Wide variety of measuring inserts, holders and other accessories for measuring applications.
- LVDT execution versions compatible with melectronic equipment from other suppliers available on request.



FMS 100



FMS 102

	<b>No</b>	<b>=</b>	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>
			Measuring range, mm	Nominal measuring force*, N	Bolt retraction	Sealing bellows
	03230019	FMS 100	± 2	2	Retraction by air pressure (optional)	Without bellows
	03230049	FMS 130	± 2,9	2	Retraction by air pressure (optional)	Without bellows
	03230028	FMS 102	± 2	2	Retraction by air pressure (optional)	Without bellows
	03230050	FMS 132	± 2,9	2	Retraction by air pressure (optional)	Without bellows

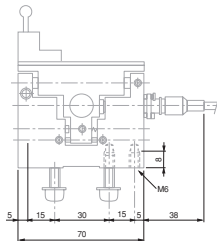
	<b>=</b>	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>
	Measuring bolt travel, mm	Max. permissible error for deviation in linearity, µm (L in mm)	Repeatability, µm	Hysteresis, µm	Setting of lower stop of measuring bolt***, mm	Cable output	Data sheet No.	
FMS 100	5,8	0,2 + 3 · L <sup>3</sup>	0,5	0,5	Fixed stops: lower -2,9 upper +2,9	Parallel	03200253	
FMS 130	5,8	0,2 + 3 · L <sup>3</sup>	0,5	0,5	Fixed stops: lower -2,9 upper +2,9	Parallel	03200342	
FMS 102	5,8	0,2 + 3 · L <sup>3</sup>	0,5	0,5	Fixed stops: lower -2,9 upper +2,9	Parallel	03200254	
FMS 132	5,8	0,2 + 3 · L <sup>3</sup>	0,5	0,5	Fixed stops: lower -2,9 lower +2,9	Parallel	03200343	

\* Electrical zero (N) ± 25 % deviation limit. Valid in vertical mounting position, measuring bolt lowered and in static measuring.

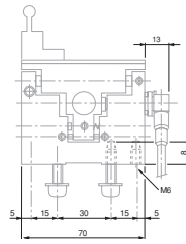
\*\* For an amplitude of 10 % to the last value of the measuring range.

\*\*\* Distance from electrical zero.





FMS 100



FMS 102

### Configuration and Application of TESA FMS Probes

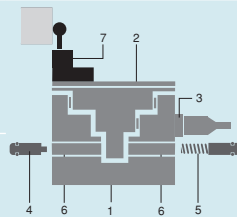
Shown below are the different possibilities for the activation and retraction of the probe insert during measurement cycles.

#### APPLICATION EXAMPLE A

- Activation of the probe insert in the direction of the part to be inspected using the measuring force produced by the spring set.
- Without retraction of the insert.

#### Result A

During the placing of a new part to be measured, the measuring insert remains in its contact position thanks to the measuring force produced by the spring set.



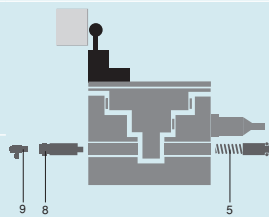
- 1 Static probe body
- 2 Mobile probe body
- 3 Measuring element with fine adjust
- 4 Adjustable stop
- 5 Spring set for producing measuring force
- 6 M6 mounting thread
- 7 Holder

#### APPLICATION EXAMPLE B

- Activation of the probe insert in the direction of the part to be measured using the measuring force of the spring set.
- Retraction of the insert by pneumatic pressure through a pneumatic connection.

#### Result B

During the placing of a new part to be measured, the measuring insert is retracted through activation of pressure via the pneumatic actuator.



- 5 Spring set for producing measuring force
- 8 Pneumatic actuator (Part No. 03260440)
- 9 Connector (Part No. 024388)

#### APPLICATION EXAMPLE C

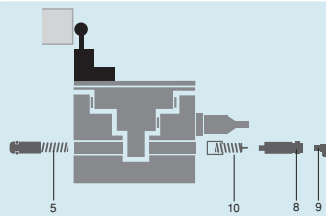
- Activation of the probe insert in the direction of the part to be inspected by pneumatic pressure and the measuring force of the spring set.
- Retraction of the insert by disabling the pneumatic pressure.

#### ATTENTION !

The force of the spring set (5) must be equal to that of the auxiliary spring element (10).

#### Result C

During the placing of a new part to be measured, the measuring insert is automatically retracted due to the disabling of the pneumatic pressure, which guarantees about security during the measuring cycle.



- 5 Spring set for producing measuring force
- 8 Pneumatic actuator (Part No. 03260440)
- 9 Connector (Part No. 024388)
- 10 Auxiliary spring element (Part No. 03260445)

This configuration is typically preferred when there is lack of space for connecting a pneumatic actuator (left side of example B).



- DIN 32876 Part 1
- Hardened steel probe body, nickel-plated
- Linear guidance on ball bearing, 4 M6 mounting threads.. Fixed mechanical stops. Interchangeable inserts. Holder with dovetail clamping. Cable length: 2 m. 5-pin connector DIN 45322.
- Supply frequency: 13 kHz (± 5 %). Max. mechanical frequency\*: 25 Hz.
- 0,14 µm/°C
- 20 ± 0,5°C
- IP54 (IEC 60529)
- Mobile weight: 110 g
- Inspection report with a declaration of conformity



Application: measurement with a protected FMS



FMS 102-P



FMS 100-P

## Probes with Parallel Guidance, ± 2 mm or ± 2,9 mm, 5,8 mm Measuring Travel – Protected Version

- FMS 100-P, 102 -P, 130-P, 132-P provide dust protection of the 2 side faces.

Modular concept for combining elements, for example, such as springs, pneumatic actuators and stops.

These universal probes are suitable for mutigauging inspection fixtures as well as machines with integrated automated inspection routines.

Versatility of applications:

- Probe can be used in any position for measuring
- Measuring direction can be changed
- Retraction of the measuring insert is adjustable
- Measuring force is adjustable, depending on the accessory used
- Possibility of using off-centre measuring inserts

Unique design:

- Compact assembly noted for its robustness
- Ball bearing guided movement
- Wide variety of measuring inserts, holders and other accessories for measuring applications
- LVDT execution versions compatible with melectronic equipment from other suppliers available on request.

			Measuring range, mm	Nominal measuring force*, N	Bolt retraction	Sealing bellows
03230037	FMS100-P	± 2	2	Retraction by air pressure (optional)	Without bellows	
03230051	FMS130-P	± 2,9	2	Retraction by air pressure (optional)	Without bellows	
03230038	FMS102-P	± 2	2	Retraction through air pressure (optional)	Without bellows	
03230052	FMS132-P	± 2,9	2	Retraction through air pressure (optional)	Without bellows	

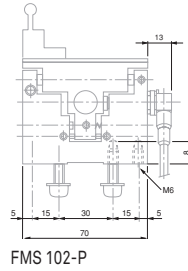
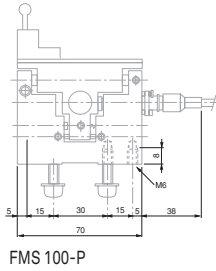
	Measuring bolt travel, mm	Max. permissible errors for deviations in linearity, µm (L en mm)	Repeatability, µm	Hysteresis, µm	Setting of lower stop of measuring bolt***, mm	Cable output	Data sheet No.	
FMS100-P	5,8	0,2 + 3 · L <sup>3</sup>	0,5	0,5	Fixed stops: lower -2,9 upper +2,9	Parallel	03200283	
FMS130-P	5,8	0,2 + 3 · L <sup>3</sup>	0,5	0,5	Fixed stops: lower -2,9 upper +2,9	Parallel	03200344	
FMS102-P	5,8	0,2 + 3 · L <sup>3</sup>	0,5	0,5	Fixed stops: lower -2,9 upper +2,9	Angled	03200289	
FMS132-P	5,8	0,2 + 3 · L <sup>3</sup>	0,5	0,5	Fixed stops: lower -2,9 upper +2,9	Angled	03200345	

\* Electrical zero (N) ± 25 % deviation limit. Valid in vertical mounting position, measuring bolt lowered and in static measuring.

\*\* For an amplitude of 10 % to the last value of the measuring range.

\*\*\* Distance from electrical zero.





FMS 100-P

FMS 102-P

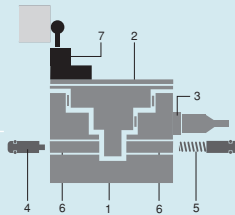
**Configuration and Application of TESA FMS Probes**

Shown below are the different possibilities for the activation and retraction of the probe insert during measurement cycles.

**APPLICATION EXAMPLE A**

- Activation of the probe insert in the direction of the part to be inspected using the measuring force produced by the spring set.
- Without retraction of the insert.

**Result A**  
 During the placing of a new part to be measured, the measuring insert remains in its contact position thanks to the measuring force produced by the spring set.

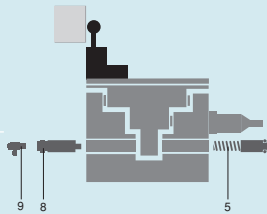


- 1 Static probe body
- 2 Mobile probe body
- 3 Measuring element with fine adjust
- 4 Adjustable stop
- 5 Spring set for producing measuring force
- 6 M6 mounting thread
- 7 Holder

**APPLICATION EXAMPLE B**

- Activation of the probe insert in the direction of the part to be measured using the measuring force of the spring set.
- Retraction of the insert by pneumatic pressure through a pneumatic connection.

**Result B**  
 During the placing of a new part to be measured, the measuring insert is retracted through activation of pressure via the pneumatic actuator.



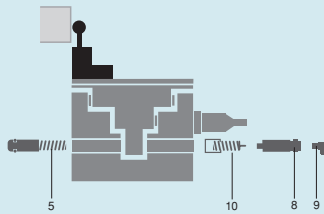
- 5 Spring set for producing measuring force
- 8 Pneumatic actuator (Part No. 03260440)
- 9 Connector (Part No. 024388)

**APPLICATION EXAMPLE C**

- Activation of the probe insert in the direction of the part to be inspected by pneumatic pressure and the measuring force of the spring set.
- Retraction of the insert by disabling the pneumatic pressure.

**ATTENTION !**  
 The force of the spring set (5) must be equal to that of the auxiliary spring element (10).

**Result C**  
 During the placing of a new part to be measured, the measuring insert is automatically retracted due to the disabling of the pneumatic pressure, which guarantees about security during the measuring cycle.



- 5 Spring set for producing measuring force
- 8 Pneumatic actuator (Part No. 03260440)
- 9 Connector (Part No. 024388)
- 10 Auxiliary spring element (Part No. 03260445)

This configuration is typically preferred when there is lack of space for connecting a pneumatic actuator (left side of example B).

